

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Aft Fitting Part #: 49312-01

Approval #: SH00-48 Serial #: --

WO #: 2006-07 Quantity: 2

Eligibility: Bell 206L Series Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

April 17/08
Date

[Signature]
Inspector's Signature

PINE TREE
HELI

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

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TRANSPORT CANADA
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WO #: 2006-07 Quantity: 2

Eligibility: Bell 206L Series Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 23/09
Date

Jeff Chalk
Inspector's Signature

Guardian

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 60621-01
Approval #: SH00-48 Serial #: --
WO #: 2006-07 Quantity: 2
Eligibility: Bell 407 Work Status: Manufactured
Remarks: Including Barrel Nut 49320-01

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 25/06
Date

[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Barrel Nut Part #: 49320-01
Approval #: SH00-48 Serial #: --
WO #: 2006-07 Quantity: 2
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 25/06
Date

[Signature]
Inspector's Signature

CONVERTED TO 60621-01 AUG 17/08 JK.

FOR ~~AS~~ ~~HELICOPTER~~ ~~SUPPORT~~

CC HELICOPTERS (IAS)

ELBOW
RIVER
HELI

AERO Design Ltd.
2013 - 39th Ave. NE
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TCCA 24-0078
AMF # 73-04

Product: Forward Fitting Part #: 60621-01
Approval #: SH00-48 Serial #: --
WO #: 2006-07 Quantity: 2
Eligibility: Bell 407 Work Status: Manufactured
Remarks: Including Barrel Nut 49320-01

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June 28/06
Date

[Signature]
Inspector's Signature

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AMF # 73-04

Product: Barrel Nut Part #: 49320-01
Approval #: SH00-48 Serial #: --
WO #: 2006-07 Quantity: 2
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

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June 28/06
Date

[Signature]
Inspector's Signature

FITTINGS MODIFIED TO 407 CONFIG
AUG 14/08

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28 JUNE 2006
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ABERDEEN
HELI

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June 28/06
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28 JUNE 2006
Date

Jeff Clarke.
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: FORWARD FITTING Part #: 49311-01
Approval #: SH00-48 Serial #: ✓
WO #: 2006-07 Quantity: 1
Eligibility: BELL 206L SERIES Work Status: Manufactured
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AMF # 73-04

Product: FORWARD FITTING Part #: 49311-01
Approval #: SH00-48 Serial #: ✓
WO #: 2006-07 Quantity: 1
Eligibility: BELL 2011 SERIES Work Status: Manufactured
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Approval #: SH00-48 Serial #: ✓

WO #: 2006-07 Quantity: 1

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: AFT FITTING Part #: 49312-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 206L SERIES Work Status: Manufactured

Remarks: _____

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June 28/06
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

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Product: AFT FITTING Part #: 49312-01
Approval #: SH00-48 Serial #: —
WO #: 2006-07 Quantity: 1
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Remarks: _____

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: BARREL NUT

Part #: 49320-01

Approval #: SH00-48

Serial #: _____

WO #: 2006-07

Quantity: 2

Eligibility: BELL 407 / 206L

Work Status: Manufactured

Remarks: _____

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June 6/06
Date

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: BARREL NUT Part #: 49320-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 / 206L Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 6/06
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

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TCCA 24-0078
AMF # 73-04

Product: BARREL NUT Part #: 49320-01

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Product: BARREL NUT Part #: 49320-01

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31 AUG 2006
Date

S. [Signature]
Inspector's Signature

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2013 - 39th Ave. NE
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J. H. Clarke
Inspector's Signature

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: BARREL NUT Part #: 49320-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 4

Eligibility: BELL 407 / 206L SERIES Work Status: Manufactured

Remarks: _____

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June 28/06
Date

[Signature]
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

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AMF # 73-04

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WO #: 2006-07 Quantity: 4

Eligibility: BELL 407 / 206L SERIES Work Status: Manufactured

Remarks: _____

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June 28/06
Date

G. J. O'Leary
Inspector's Signature

2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

ICCA 24-0078
AMF # 73-04

Product: BARREL NUT Part #: 49320-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 4

Eligibility: BELL 407 / 206L SERIES Work Status: Manufactured

Remarks: _____

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June 28/06
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[Signature]
Inspector's Signature

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2013 - 39th Ave. NE
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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: FORWARD FITTING Part #: 60621-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

Remarks: _____

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June 6 / 06
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: FORWARD FITTING Part #: 60621-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

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31 AUG 2006
Date

J. PATEL
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
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TRANSPORT CANADA
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AMF # 73-04

Product: BLOCK Part #: 60620-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

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31 AUG 2006

Date

S. Fattah
Inspector's Signature

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Calgary, AB, T2E 6R7

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: BARREL NUT Part #: 60622-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

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AMF # 73-04

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31 AUG 2006 S. SATHEY
Date Inspector's Signature

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Calgary, AB, T2E 6R7

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: BARREL NUT Part #: 60624-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

Remarks: _____

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Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
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AMF # 73-04

Product: BARREL NUT Part #: 60624-01

Approval #: SH00-48 Serial #: _____

WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

Remarks: _____

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WO #: 2006-07 Quantity: 2

Eligibility: BELL 407 Work Status: Manufactured

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S. JARVIS
Inspector's Signature

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June 6/06
Date

Jeff Clarke
Inspector's Signature

Address:

UNIVERSAL HELICOPTERS NFLD LTD
P.O.BOX 529 STATION "C"
82 WINNIPEG STREET
HAPPY VALLEY-GOOSE BAY, NL
A0P 1C0

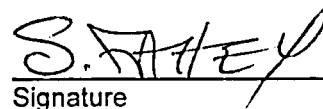
Attention:

Norm Noseworthy

Phone #:

(709) 896-2444

We hereby declare that the parts supplied herein do conform with the referenced drawings. Use and installation of the parts may require further approval, and shall also comply with applicable airworthiness standards.


Signature

Product: 407 LANDING GEAR FITTINGS

Reference: Your Purchase Order #: UH7657

Parts and Assemblies Included with this Shipment:

Quantity Ordered	Quantity Shipped	Part Number	Description	✓
------------------	------------------	-------------	-------------	---

2	2	60621-01	Forward Landing Gear Fittings	✓
2	2	60620-01	Aft Landing Gear Blocks	✓
2	2	49320-01	Barrel Nut	✓
2	2	60622-01	Barrel Nut	✓
2	2	60624-01	Barrel Nut	✓

Documents:

SH00-48	Supplemental Type Certificate	✓
DCL700	Document Control List	✓
FMS 700.91	Flight Manual Supplement	✓
ICA 700.91	Instructions for Continued Airworthiness	✓
60601	Installation Drawing - Cargo Basket	✓
60602	Installation Drawing - Provisions	✓

WORK ORDER 2006-07

Date opened: 23 May 2006

Project: External Attachment Provisions
Type: Bell 206L SeriesBatch Quantity: 60 x 49311-01 Forward Fitting w/ Barrel Nut
30 x 49312-01 Aft Fitting w/ Barrel Nut
10 x 60620-01 Aft Block w/ Barrel Nuts
A/R x 60621-01 Forward Fitting w/ Barrel NutApproval: SH00-48
Drawing List: DCL493, DCL700

Fabrication and Assembly Drawing(s)	Description
49311, Rev. 3	Forward Fitting
49312, Rev. 4	Aft Fitting
49320, Rev. 1	Barrel Nut
60620, Rev. 0	Aft Landing Gear Block
60622, Rev. 0	Barrel Nut
60624, Rev. 0	Barrel Nut
60621, Rev. 1	Forward Fitting

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: 2006-07/NC1, 2006-07/NC2, 2006-07/NC3Inspector Signature: Jeff Clark Date: June 6/06

Drawing: 49311 Revision 3
Assembly: 49311-01 Forward Fitting

Qty	Part #	Description	Material	P.O./W.O.	Checked
60	49311-01	Forward Fitting	6061-T6 Aluminum, 3.5" Sqr. Bar	6028	

-12 CONVERTED TO P/N 60621-01
54

Processes	Per	Mat'ls Used	Inspection	Signature
Anodizing	MIL-A-8625F, Type III			gc.
Final Inspection	Drawing 49311			gc.

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 49312 Revision 4
Assembly: 49312-01 Aft Fitting

Qty	Part #	Description	Material	P.O./W.O.	Checked
30	49312-01	Aft Fitting	6061-T6 Aluminum, 3.5" Sqr. Bar	6028	

Processes	Per	Mat'ls Used	Inspection	Signature
Anodizing Final Inspection	MIL-A-8625F, Type III. Drawing 49312			<i>OK.</i> <i>OK.</i>

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 49320 Revision 1
Assembly: 49320-01 Barrel Nut

Qty	Part #	Description	Material	P.O.W.O.	Checked
90	49320-01	Barrel Nut	304 Stainless, 3/4" Rod	4072	


Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 49320			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 60620 Revision 0
Assembly: 60620-01 Aft Block

Qty	Part #	Description	Material	P.O./W.O.	Checked
8 / 6	60620-01	Aft Block	6061-T6 Aluminum, 1" x 3" Bar	6045	

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 60620	.		

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 60622 Revision 0
Assembly: 60622-01 Barrel Nut

Qty	Part #	Description	Material	P.O./W.O.	Checked
10	60622-01	Barrel Nut	304 Stainless 3/4" Rod	4072	

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 60622	.	.	gc.

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 60624 Revision 0
Assembly: 60624-01 Barrel Nut

Qty	Part #	Description	Material	P.O./W.O.	Checked
10	60624-01	Barrel Nut	304 Stainless, 3/4" Rod	4072	

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 60624			JC.

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 60621 Revision 1
Assembly: 60621-01 Forward Fitting

Qty	Part #	Description	Material	P.O./W.O.	Checked
12	60621-01	Forward Fitting	6061-T6 Aluminum, 3.5" Sqr. Bar	6028	

Note: These fittings are made from 49311-01 by drilling out the bottom 2 holes to P (0.323).

Processes	Per	Mat'ls Used	Inspection	Signature
Anodizing	MIL-A-8625F, Type III			JC.
Final Inspection	Drawing 60621			JC.

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Jeff Clarke

From: ken [ken@canamaerospace.com]
Sent: Thursday, June 01, 2006 5:25 PM
To: jeff@aerodesign.ca
Subject: RE: Parts Annodizing Issue

Jeff,

the parts are fixed all that was needed was a .010 skim but i took an extra .10 for a .02 total. I have been checking them as i have been going. All are a little over the oposite of 90 degrees.

Cheers

Ken

-----Original Message-----

From: Jeff Clarke [mailto:jeff@aerodesign.ca]
Sent: Tuesday, May 30, 2006 10:36 AM
To: 'ken'
Subject: RE: Parts Annodizing Issue

Ken,

Attached is a sketch of what we discussed.

Jeff

-----Original Message-----

From: ken [mailto:ken@canamaerospace.com]
Sent: Tuesday, May 30, 2006 10:12 AM
To: jeff@aerodesign.ca
Subject: RE: Parts Annodizing Issue

Jeff,

I checked the depth you are right on all of them they are consistently 1.125 approx. The Aft part depth is right.

The measurement shown is 1.25 from the bottom on a 7 degree angle. Section D-D i measured 1.263 to 1.268 with a .01 tolerance(was measured on flat.) for the ecnter of the slot

Measured on 7 degree angle i measure 1.267

As per our conversation moments ago, yes the hole is not located at the 1.25 distance. The center is located at 1.325 on the y axis and 5.95 on the x axis of the part. I had our engineer check my sizes before had.

Here are the pictures.

-----Original Message-----

From: Jeff Clarke [mailto:jeff@aerodesign.ca]
Sent: Tuesday, May 30, 2006 7:18 AM
To: 'ken'
Subject: RE: Parts Annodizing Issue

The problem with the pocket depth is on the FORWARD fittings only.

NON-CONFORMANCE REPORT

Date: 23/05/2006
DD/MM/YYYY

W.O. Number # 2006-07JCL
year - 000

INSTRUCTIONS

1. Only a Design Approval Representative (DAR) is authorized to make a determination as to the regulatory impact of each non-conformance. A DAR must sign-off each non-conformance identified below before any further action can be taken.
2. ALL serialized products with an identified non-conformance must be listed.
3. Batched parts sharing the same non-conformance can be grouped on one form.
4. Print additional copies of this page as necessary to document all non-conformances and follow-up. ATTACH ALL NON-CONFORMANCE FORMS TO THE ORIGINAL WORK ORDER.

DETERMINATION & ACTION

1. Product Name: Forward Fitting
2. Product Serial Number(s): _____ OR
3. Batched Parts Item Number on WO: 49311-01 (All)
4. Description of Non-Conformance (Attach additional page, photos, sketches if desired):
Depth of pocket on ends is 1.125, should be 1.250; Radius on bottom side of flange not complete;
5. Engineering Determination
☐ Scrap
☒ Acceptable for release for the following reason(s):
More material left in pocket and incomplete radius are acceptable because they do not compromise the strength of the part
☐ Re-Work instructions:

01 Dec 2006
Date

[Signature]
DAR's Signature

RE-WORK INSPECTION & CERTIFICATION

I hereby certify that I have performed inspections on each of the above-named aeronautical product/part(s) and have found them to be in conformity to the Approved Design Data specified within the Scope of this Work Order, except where non-conformances have been specifically noted.

01 Dec 2006
Date

[Signature]
Inspector Signature

NON-CONFORMANCE REPORT

Date: 23/05/2006
DD/MM/YYYY

W.O. Number # 2006-07 NC2
year - 000

INSTRUCTIONS

1. Only a Design Approval Representative (DAR) is authorized to make a determination as to the regulatory impact of each non-conformance. A DAR must sign-off each non-conformance identified below before any further action can be taken.
2. ALL serialized products with an identified non-conformance must be listed.
3. Batched parts sharing the same non-conformance can be grouped on one form.
4. Print additional copies of this page as necessary to document all non-conformances and follow-up. ATTACH ALL NON-CONFORMANCE FORMS TO THE ORIGINAL WORK ORDER.

DETERMINATION & ACTION

1. Product Name: Aft Fitting
2. Product Serial Number(s): _____ OR
3. Batched Parts Item Number on WO: 49312-01
4. Description of Non-Conformance (Attach additional page, photos, sketches if desired):
Location of slot min 1.27 inches from top edge of fitting, should be 1.250 +/- 0.010. Will cause mis-alignment of installed equipment.
5. Engineering Determination

19 PCS.

☐ Scrap
☐ Acceptable for release for the following reason(s):

☒ Re-Work instructions:

Enlarge slot to correct position.

01 DEC 2006 [Signature]
Date DAR's Signature

RE-WORK INSPECTION & CERTIFICATION

I hereby certify that I have performed inspections on each of the above-named aeronautical product/part(s) and have found them to be in conformity to the Approved Design Data specified within the Scope of this Work Order, except where non-conformances have been specifically noted.

01 DEC 06 [Signature]
Date Inspector Signature

NON-CONFORMANCE REPORT

Date: 21/06/2006
DD/MM/YYYY

W.O. Number # 2006-07/NC3

INSTRUCTIONS

1. Only a Design Approval Representative (DAR) is authorized to make a determination as to the regulator impact of each non-conformance. A DAR must sign-off each non-conformance identified below before any further action can be taken.
2. ALL serialized products with an identified non-conformance must be listed.
3. Batched parts sharing the same non-conformance can be grouped on one form.
4. Print additional copies of this page as necessary to document all non-conformances and follow-up. ATTACH ALL NON-CONFORMANCE FORMS TO THE ORIGINAL WORK ORDER.

DETERMINATION & ACTION

1. Product Name: FWD Fitting
2. Product Serial Number(s): _____ OR
3. Batched Parts Item Number on WO: 49311-01
4. Description of Non-Conformance (Attach additional page, photos, sketches if desired):
multiple parts with flaws (see page 2)
5. Engineering Determination
☐ Scrap (3 parts, See 2) below
☐ Acceptable for release for the following reason(s):

☐ Re-Work instructions (10 parts, see 1), 3), 4) below:

See 1), 3), 4) below.

01 DEC 2006
Date

Phil Byrnie
DAR's Signature

RE-WORK INSPECTION & CERTIFICATION

I hereby certify that I have performed inspections on each of the above-named aeronautical product/part(s) and have found them to be in conformity to the Approved Design Data specified within the Scope of this Work Order, except where non-conformances have been specifically noted.

01 DEC/06
Date

S. Stiles
Inspector Signature

NON-CONFORMANCE REPORT

2006-07/NC3

Non-Conformity:

1) Nicks on external surfaces (either due to being dropped or striking against other parts):

7 parts with defect

Rework: Blend out nicks
Negligible effect to strength/airworthiness

2) Milling cutter over-cut pockets

3 parts with defect

Scrap

3) Milling cutter notched lower leg of part

1 part with defect

Rework: Blend out notch
Negligible effect to strength/airworthiness

4) AN6 bolt slot cut only 1/4" wide

2 parts with defect

Rework: Enlarge slot to 27/64" x 0.25" center to center

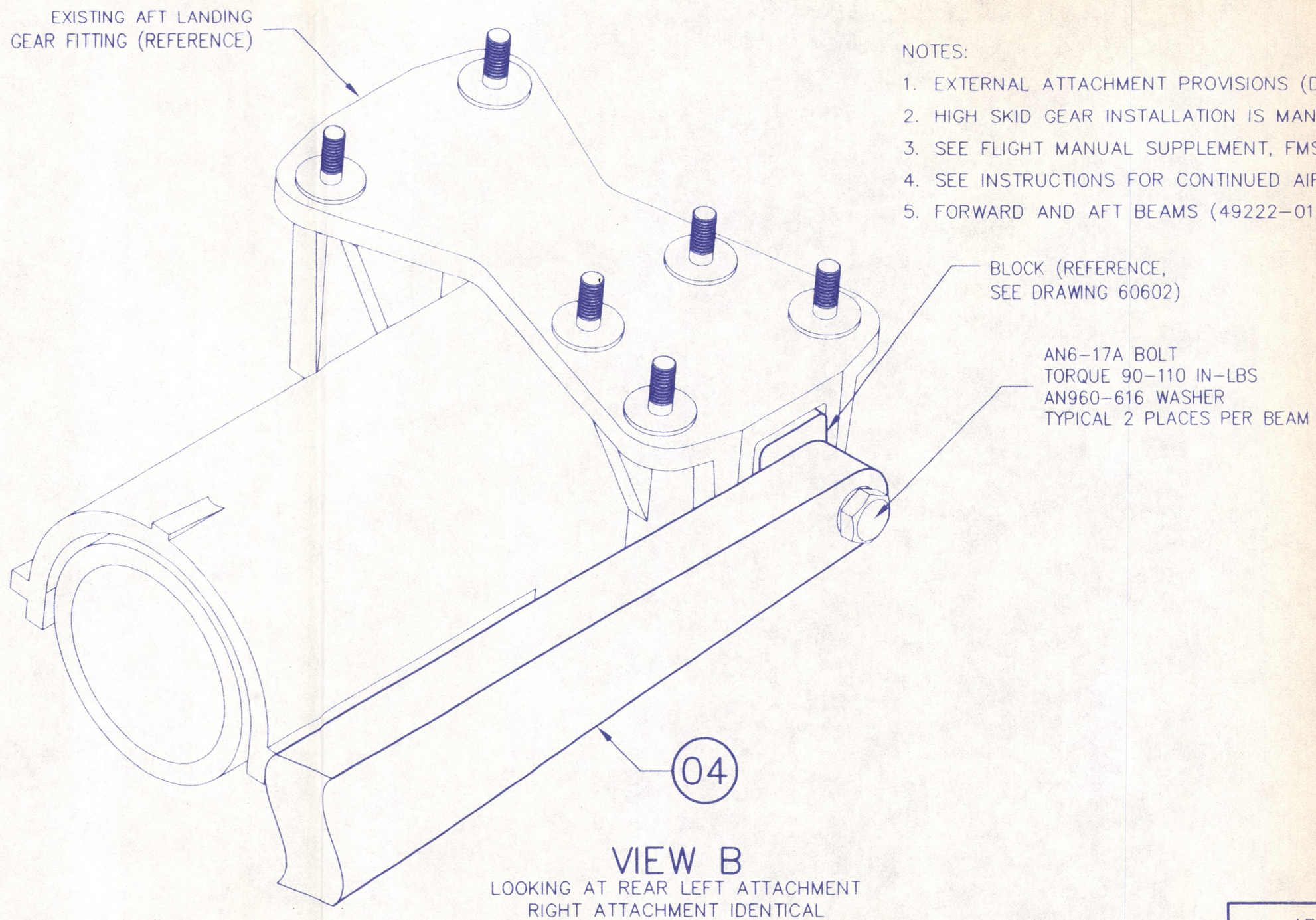
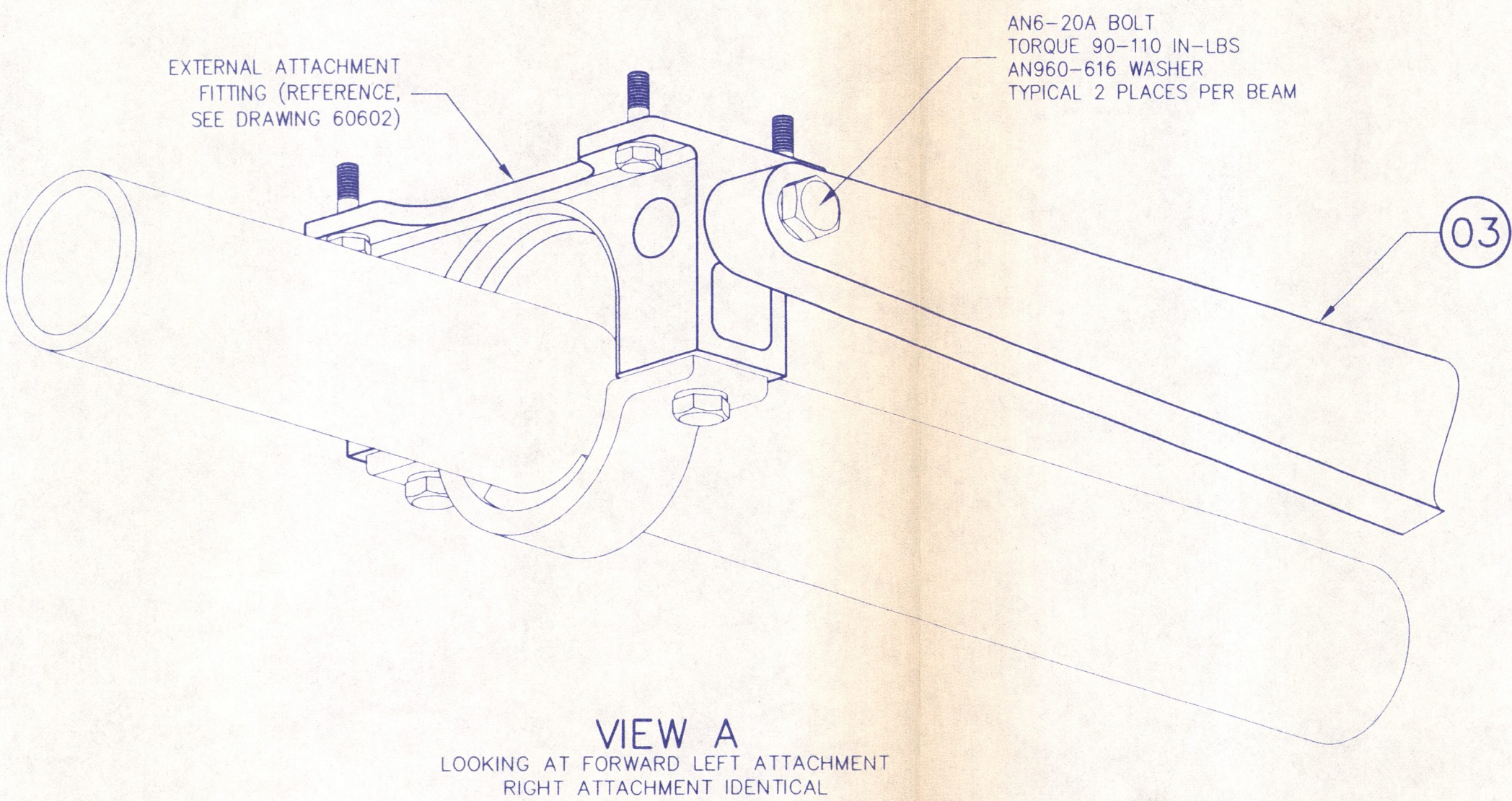
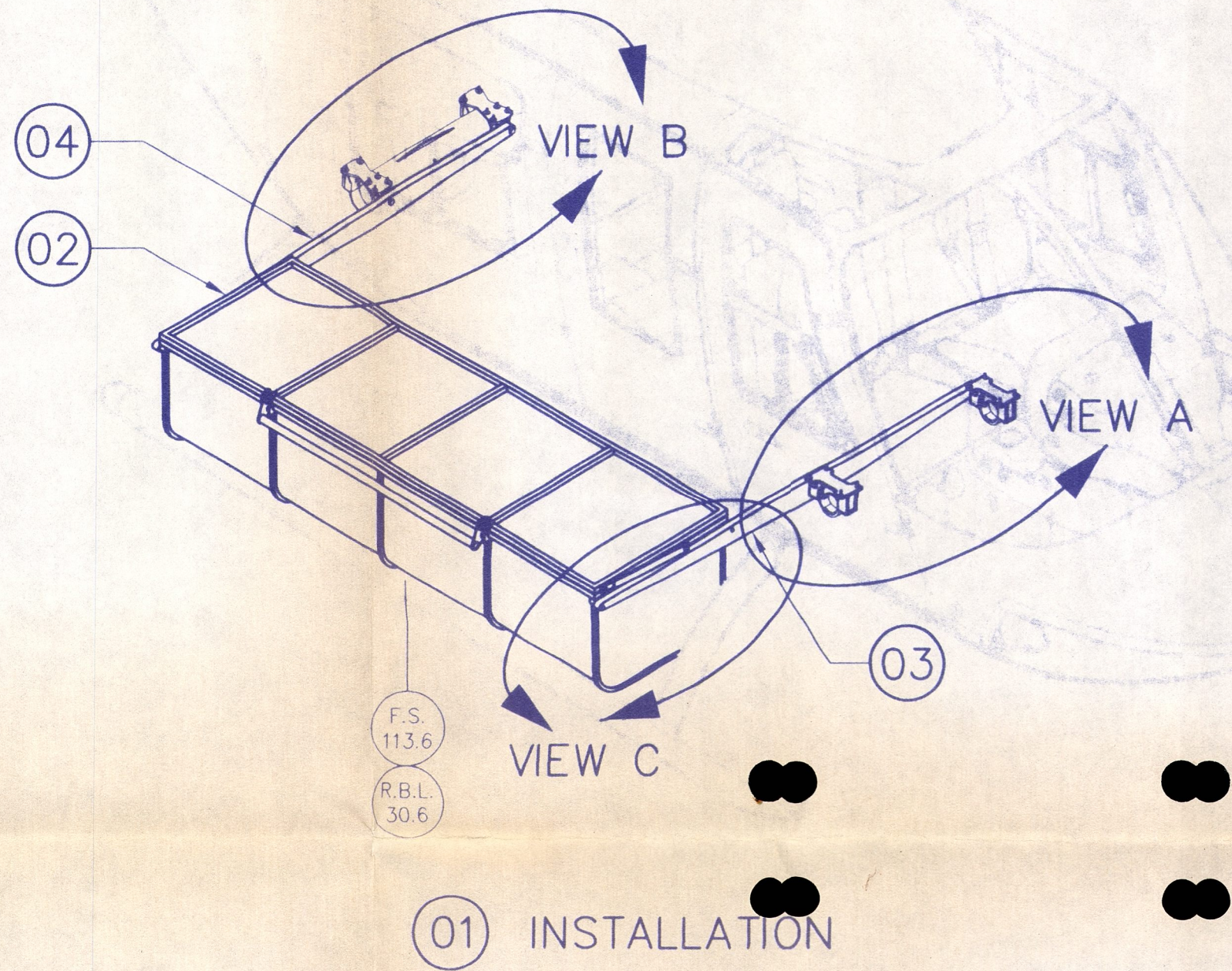
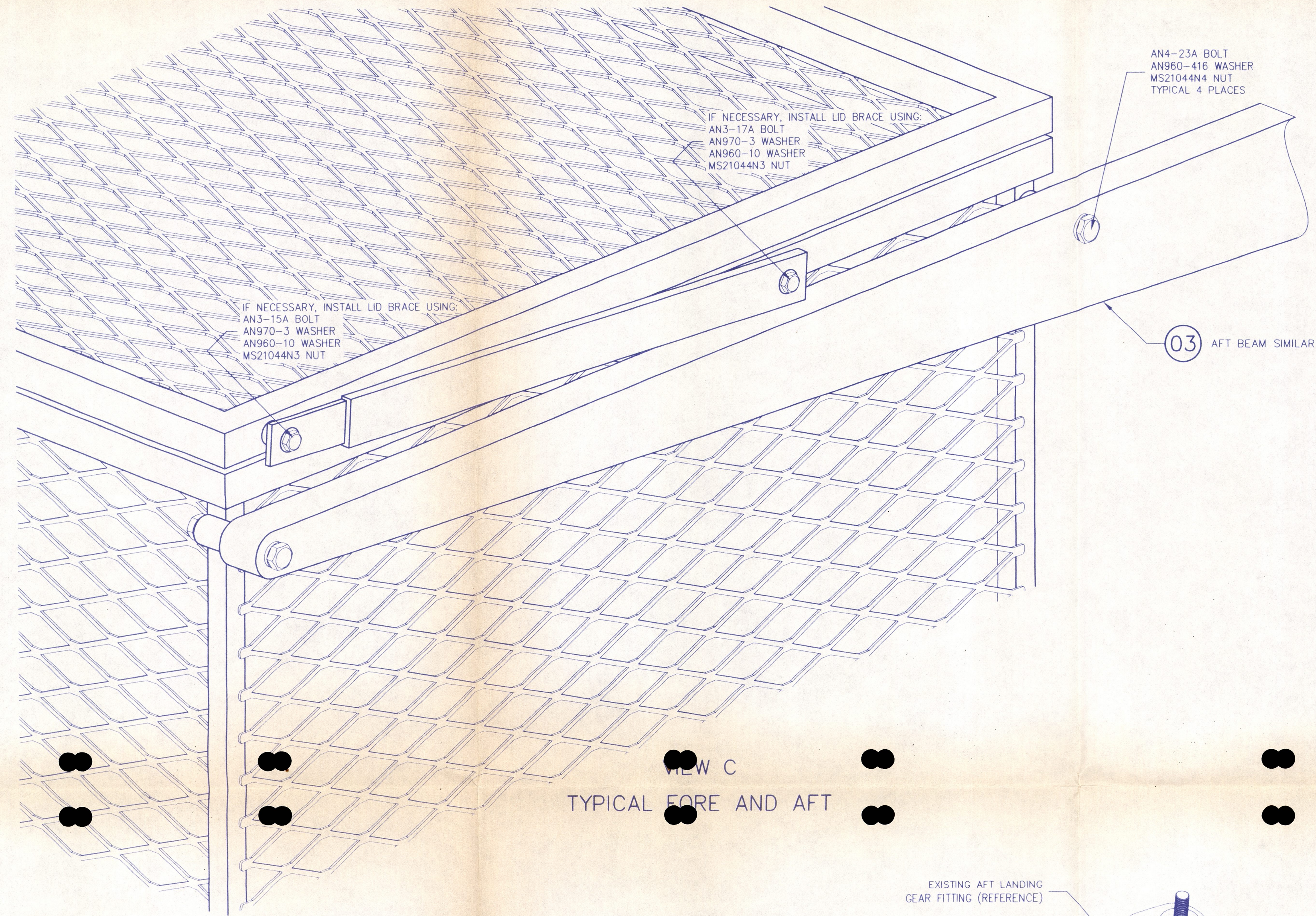
DOCUMENT CONTROL LIST

DOCUMENT NO.	DOCUMENT CONTENT	REVISION
INSTALLATION DOCUMENTS		
60602	External Attachment Provisions Installation	0
FMS700.91	Flight Manual Supplement	0
ICA700.90	Instructions for Continued Airworthiness	0
FABRICATION DOCUMENTS		
60620	Block Fabrication	0
60621	Forward Fitting	1
60622	Barrel Nut Fabrication	0
60624	Barrel Nut Fabrication	0
ENGINEERING DOCUMENTS		
ER606.01	Engineering Report	0
ER606.02	Engineering Report	0
ER493.01	Engineering Report	0
<div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="width: 30%;"> <p>APPROVAL:</p> <div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <div style="display: inline-block; vertical-align: middle; margin-left: 5px;"> <div style="display: flex; justify-content: space-between; font-size: 0.8em;"> Transport Canada Transports Canada </div> <div style="text-align: center; font-weight: bold; margin-top: 5px;">AIRCRAFT CERTIFICATION DIVISION</div> <div style="text-align: center; font-weight: bold; margin-top: 5px;">APPROVED</div> <div style="margin-top: 5px;"> By <u><i>D.S. Austin</i></u> Appr'l No. <u><i>SH00-48</i></u> Appr'l Date <u><i>00-12-08</i></u> Issue No. <u><i>5</i></u> Issue Date <u><i>06-06-04</i></u> <small>YY - MM - DD</small> </div> </div> </div> </div> <div style="width: 35%;"> <p>ORIGINAL DATE: 10 May, 2006</p> <p>REVISION DATE:</p> </div> <div style="width: 35%; text-align: center;"> <p><i>AERO</i> DESIGN LTD. 2013 - 39th Ave NE, Calgary, Alberta, T2E 6R7 Ph. (403) 250-8027 Fax. (403) 250-8333</p> </div> </div>		
SHEET 1 OF 1		External Attachment Provisions Installation
DCL700		Rev. 0

DOCUMENT CONTROL LIST

DOCUMENT NO.	DOCUMENT CONTENT	REVISION
INSTALLATION DOCUMENTS		
49301	External Attachment Provisions Installation	2
FMS493.01	Flight Manual Supplement	0
ICA493.90	Instructions for Continued Airworthiness	0
FABRICATION DOCUMENTS		
49311	Forward Fitting	3
49312	Aft Fitting	4
49320	Barrel Nut	1
ENGINEERING DOCUMENTS		
ER493.01	Engineering Report	0
ER493.03	Test Report	0
261.02	Honeycomb Insert Load Test Report	0
<div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="width: 30%;"> <p>APPROVAL:</p> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <div style="text-align: center;"> <p>TRANSPORT CANADA</p> <p>AIRCRAFT CERTIFICATION DIVISION</p> <p>APPROVED</p> <p>By: <i>[Signature]</i></p> <p>Appri No. <u>SH00-48</u></p> <p>Appri Date <u>00-12-08</u></p> <p>Issue No. <u>5</u></p> <p>Issue Date <u>06-06-09</u></p> <p style="font-size: small;">YY-MM-DD</p> </div> </div> </div> <div style="width: 30%;"> <p>ORIGINAL DATE: 19 May, 2002</p> <p>REVISION DATE: 10 May, 2006</p> </div> <div style="width: 35%; text-align: center;"> <p>AERO DESIGN LTD.</p> <p>2013 – 39th Avenue NE Calgary, Alberta T2E 6R7 Ph. (403) 250-8027 Fax. (403) 250-8333</p> </div> </div>		
SHEET 1 OF 1		<p>BELL 206L SERIES</p> <p>External Attachment Provisions</p>
DCL493		<p>Rev.</p> <p style="font-size: 2em; font-weight: bold;">6</p>

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	CREATED FROM 49201	BJC	25 MAR 2004
1	REMOVE SPACERS, USE SHORTER AN4 BOLTS, ALTERNATE BEAMS	BJC	10 MAY 2006



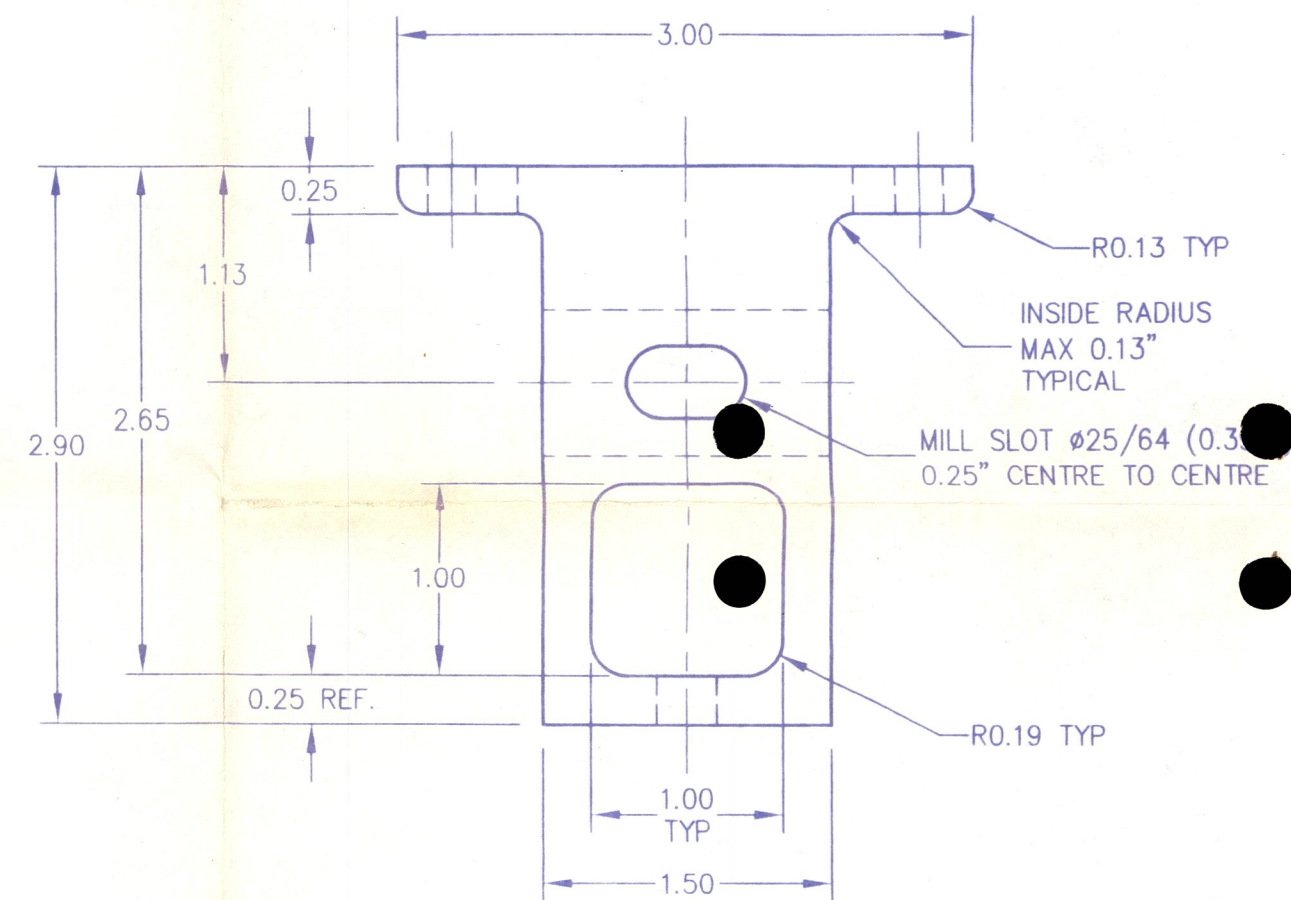
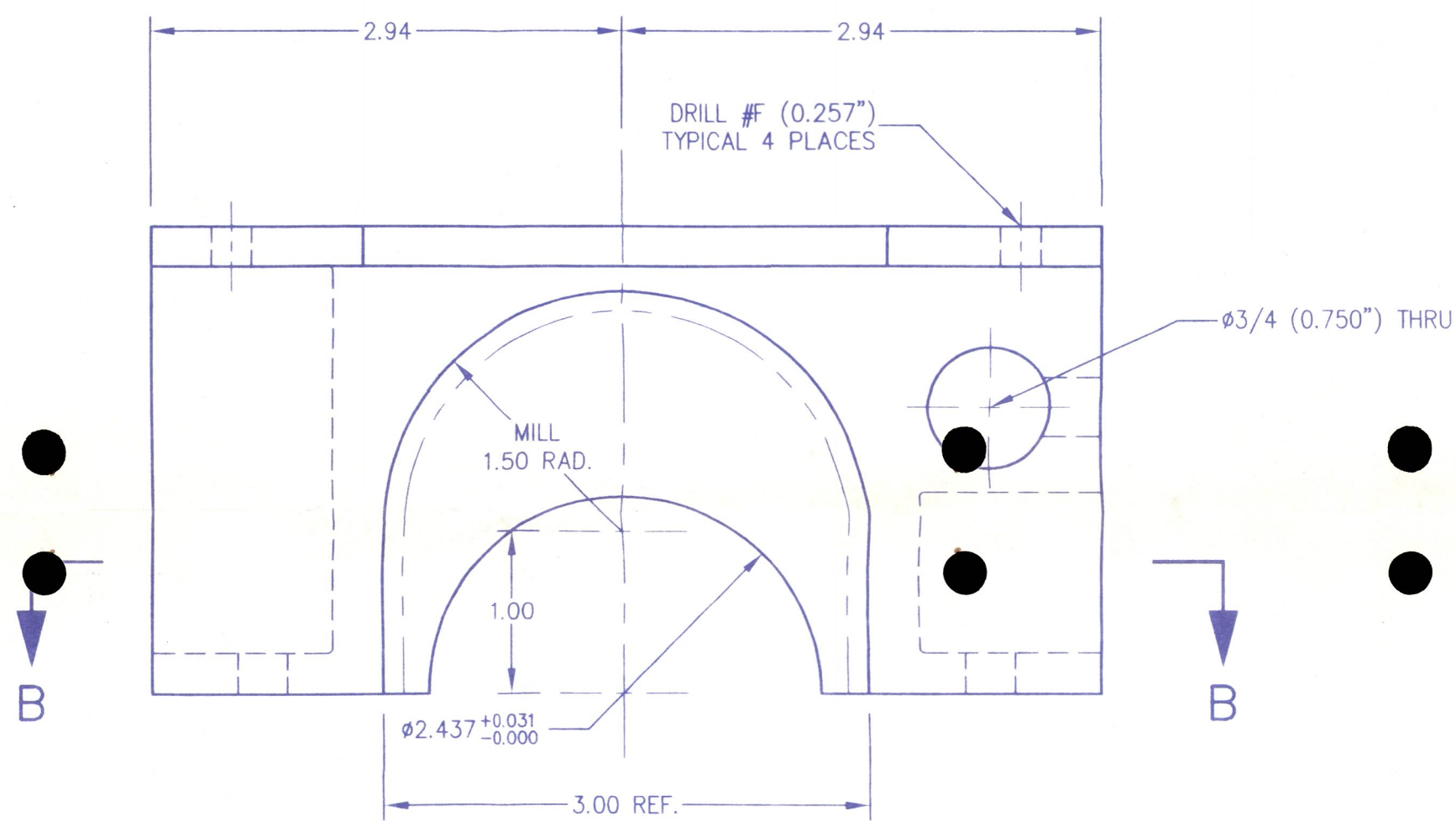
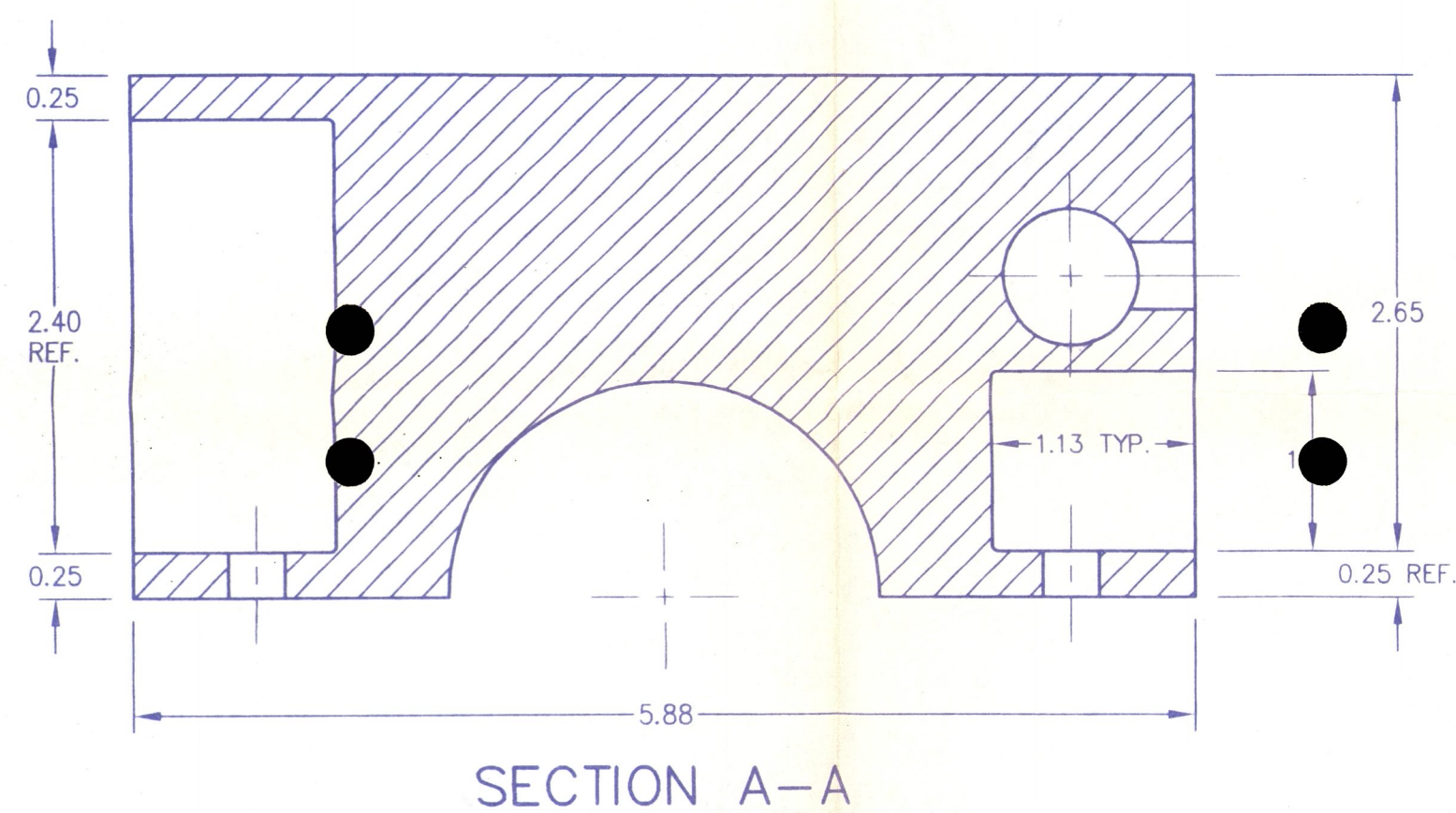
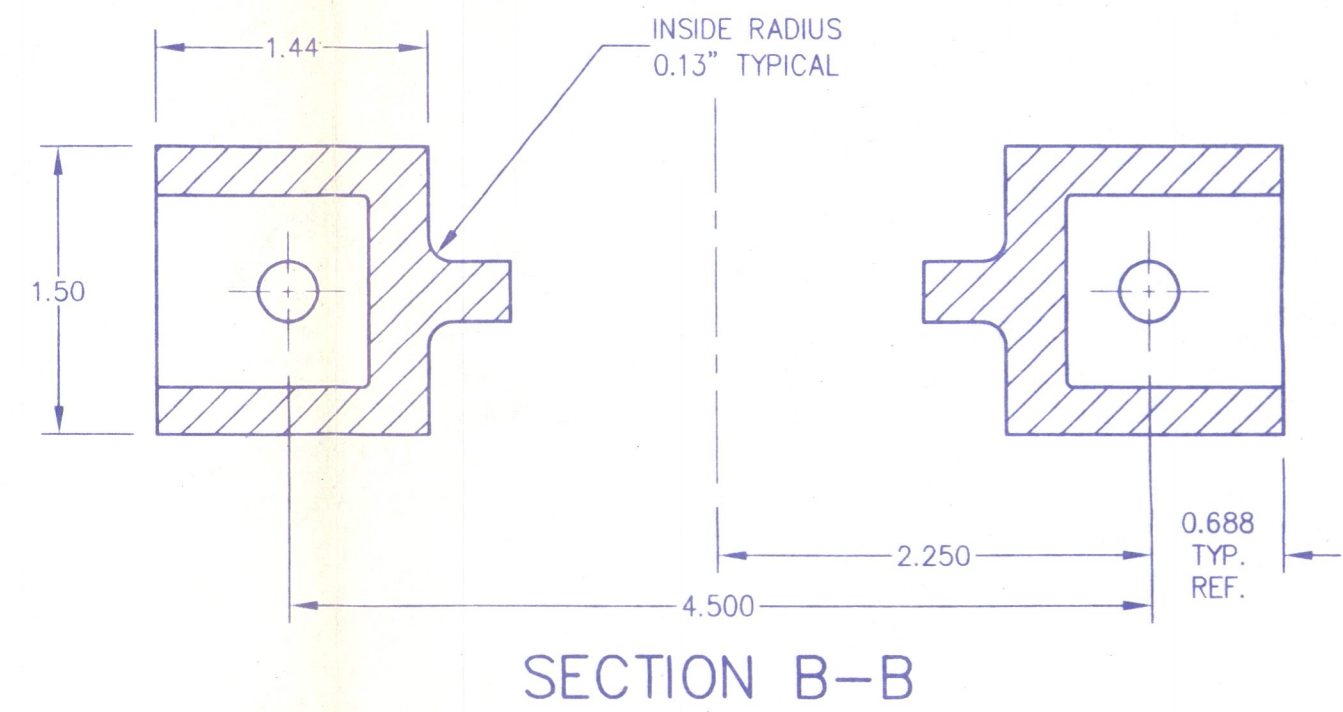
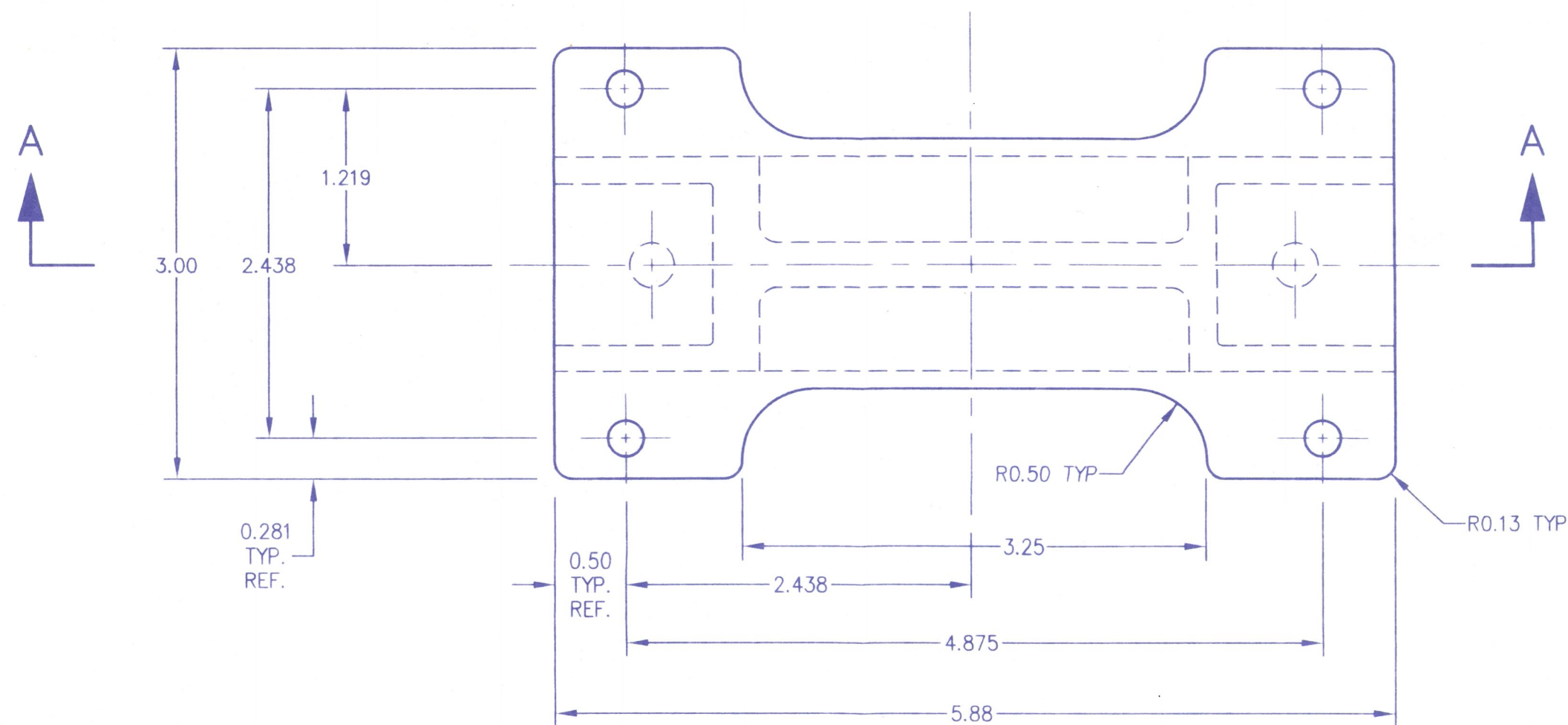
- NOTES:
- EXTERNAL ATTACHMENT PROVISIONS (DRAWING 60602) INSTALLATION IS MANDATORY PREREQUISITE FOR THIS INSTALLATION.
 - HIGH SKID GEAR INSTALLATION IS MANDATORY PREREQUISITE FOR THIS INSTALLATION.
 - SEE FLIGHT MANUAL SUPPLEMENT, FMS606.01, FOR LIMITATIONS ON HELICOPTER OPERATIONS WITH CARGO BASKET INSTALLED.
 - SEE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS, ICA492.90, FOR MAINTENANCE INFORMATION.
 - FORWARD AND AFT BEAMS (49222-01/-02) MAY BE USED AS DIRECT REPLACEMENT FOR FORWARD AND AFT BEAMS (49221-01/-02).

QTY.	PART NO.	ITEM	DESCRIPTION
2	MS21044N3		NUT
2	AN960-10		WASHER
2	AN970-3		WASHER
1	AN3-15A		BOLT
1	AN3-17A		BOLT
4	MS21044N4		NUT
8	AN960-416		WASHER
4	AN4-23A		BOLT
4	AN960-616		WASHER
4	AN6-17A		BOLT
	05		
1	49222-02	04	AFT BEAM (ALTERNATE)
1	49221-02	04	AFT BEAM
1	49222-01	03	FORWARD BEAM (ALTERNATE)
1	49221-01	03	FORWARD BEAM
1	49205-01	02	CARGO BASKET ASSEMBLY
	60601-01	01	INSTALLATION

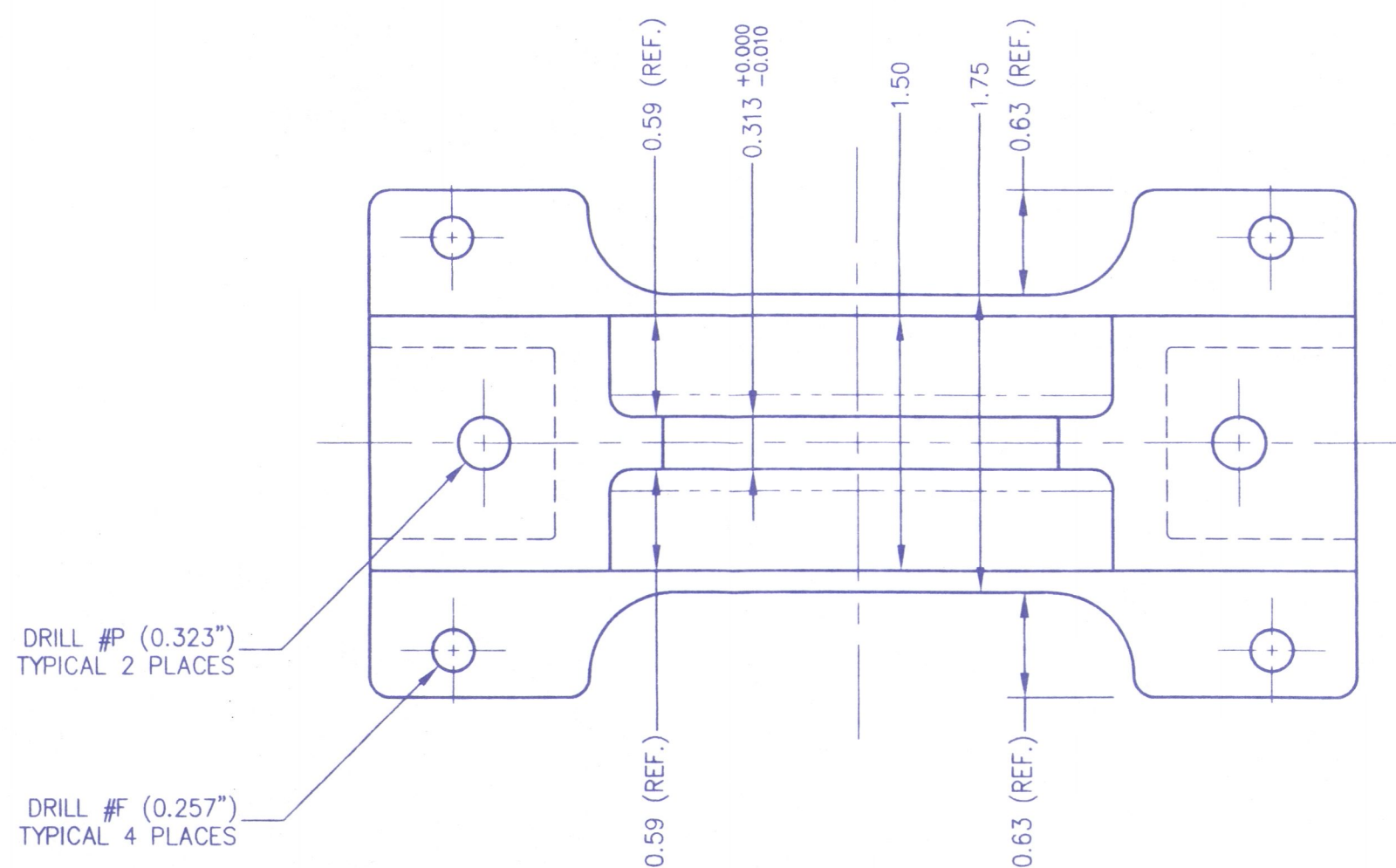
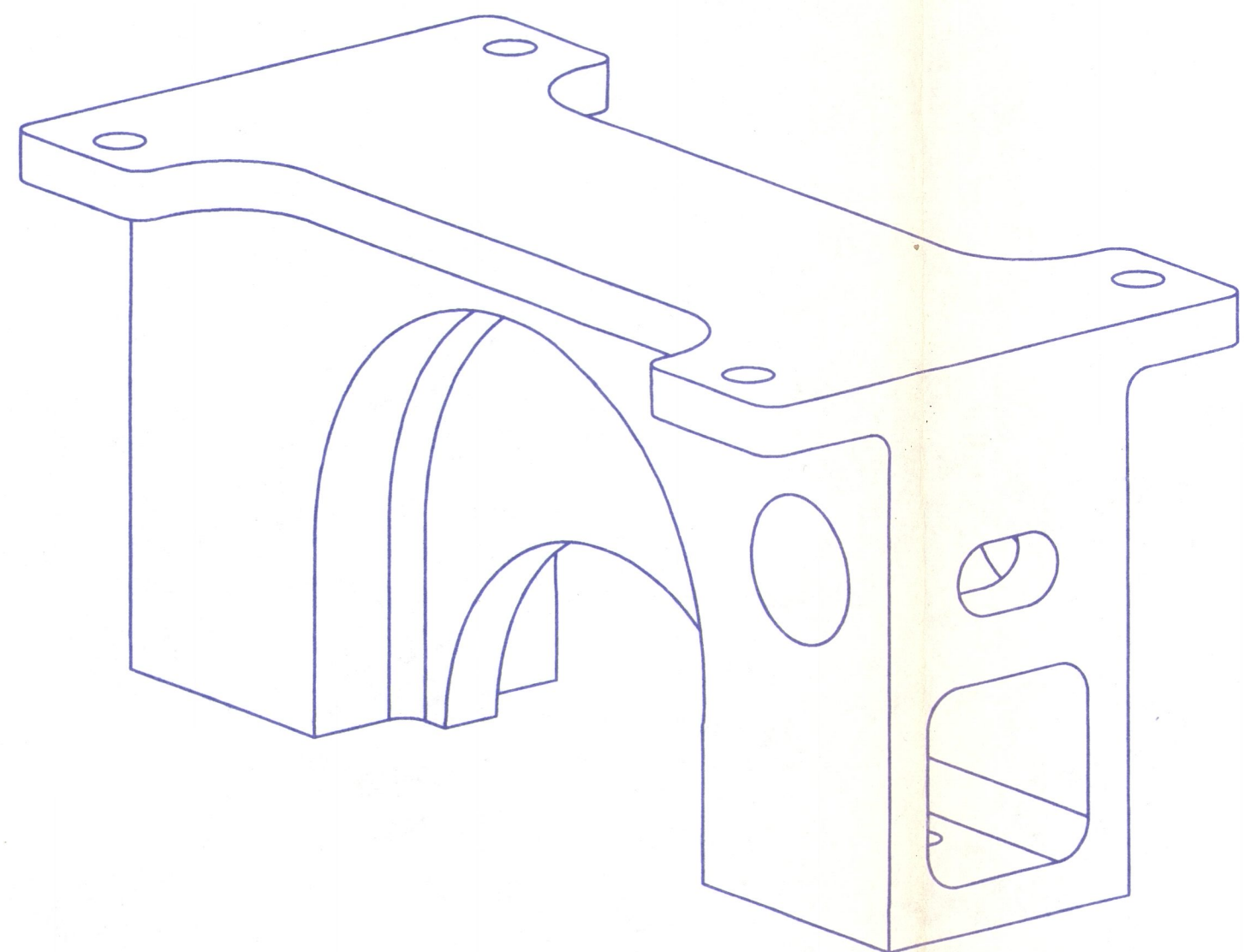
WEIGHT AND BALANCE					
ITEM	DESCRIPTION	WEIGHT (LB)	LONGITUDINAL ARM (IN)	MOMENT (LB-IN)	LATERAL ARM (IN)
01	CARGO BASKET INSTALLATION (CARGO BASKET/FWD BEAM/AFT BEAM)	68.3	113.6	7762	30.6
	CARGO	200 MAX	114.1	22820	38.5

APPROVALS		DATE
DRAWN:	JEFF CLARKE	25 MAR 2004
CHECKED:	E. BURGOIN	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ON:		
DECIMALS		±0.010
ANGLES		±1/2°
X.XXX		±0.03
X.XX		±0.1
X.X		
AERO DESIGN LTD.		
CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7		
tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net		
BELL 407		
SIDE MOUNTED CARGO BASKET		
INSTALLATION		
NOT TO SCALE	DWG. SIZE	DWG. NO.
SHEET 1 OF 1	A1	60601
		REV. 1

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REV.	DESCRIPTION OF CHANGE		INITIALS	DATE
1	CHANGES TO ACCOMMODATE CNC MACHINING		BJC	3 MAY 2006



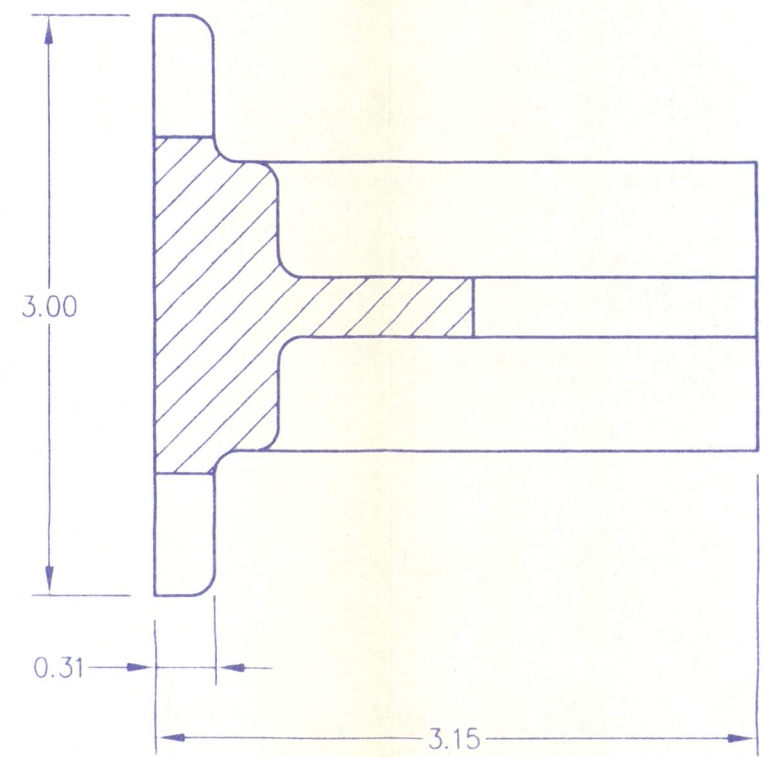
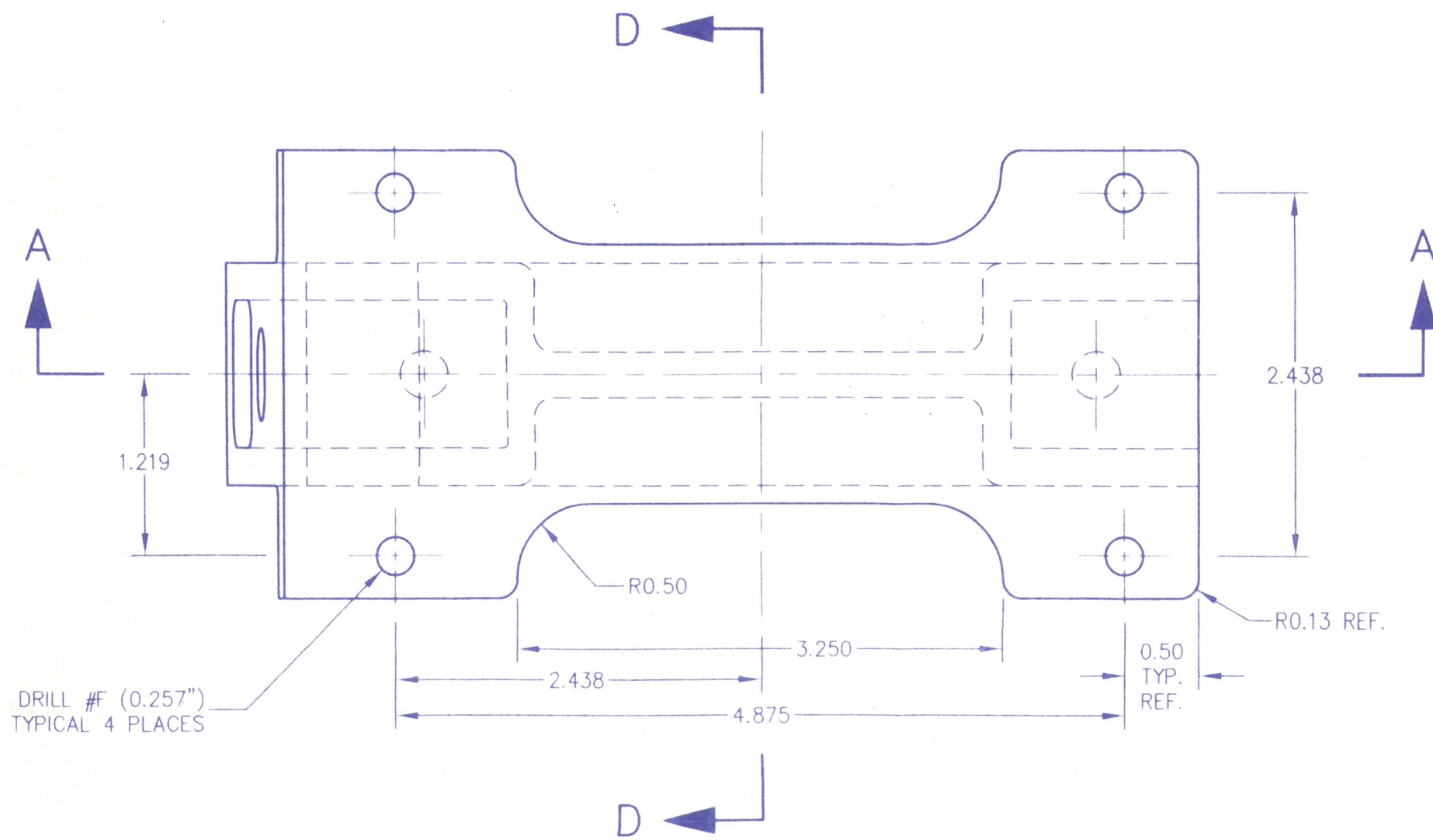
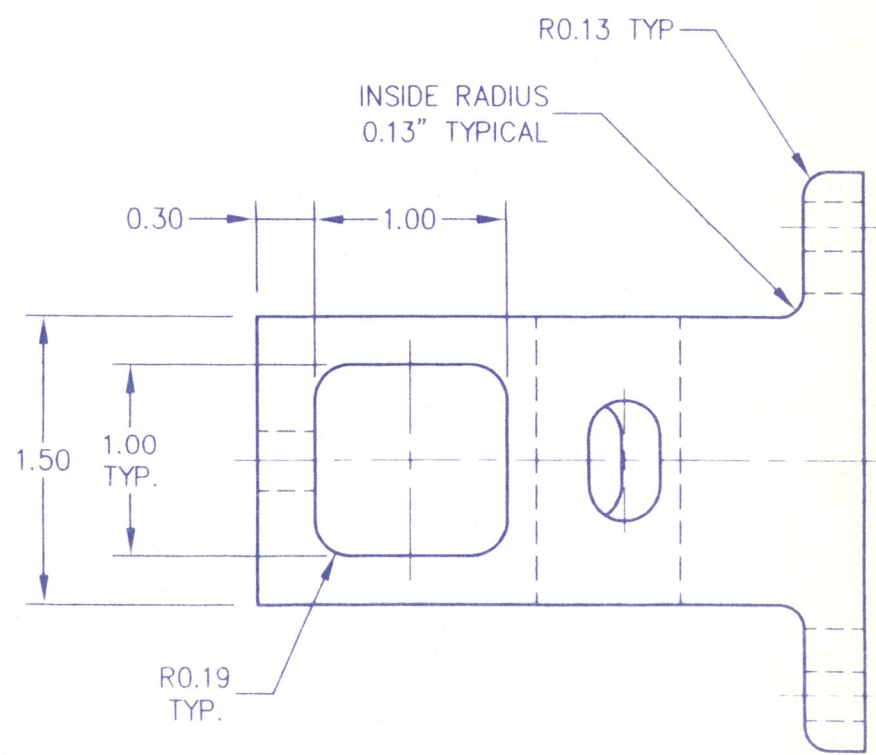
01 FORWARD FITTING



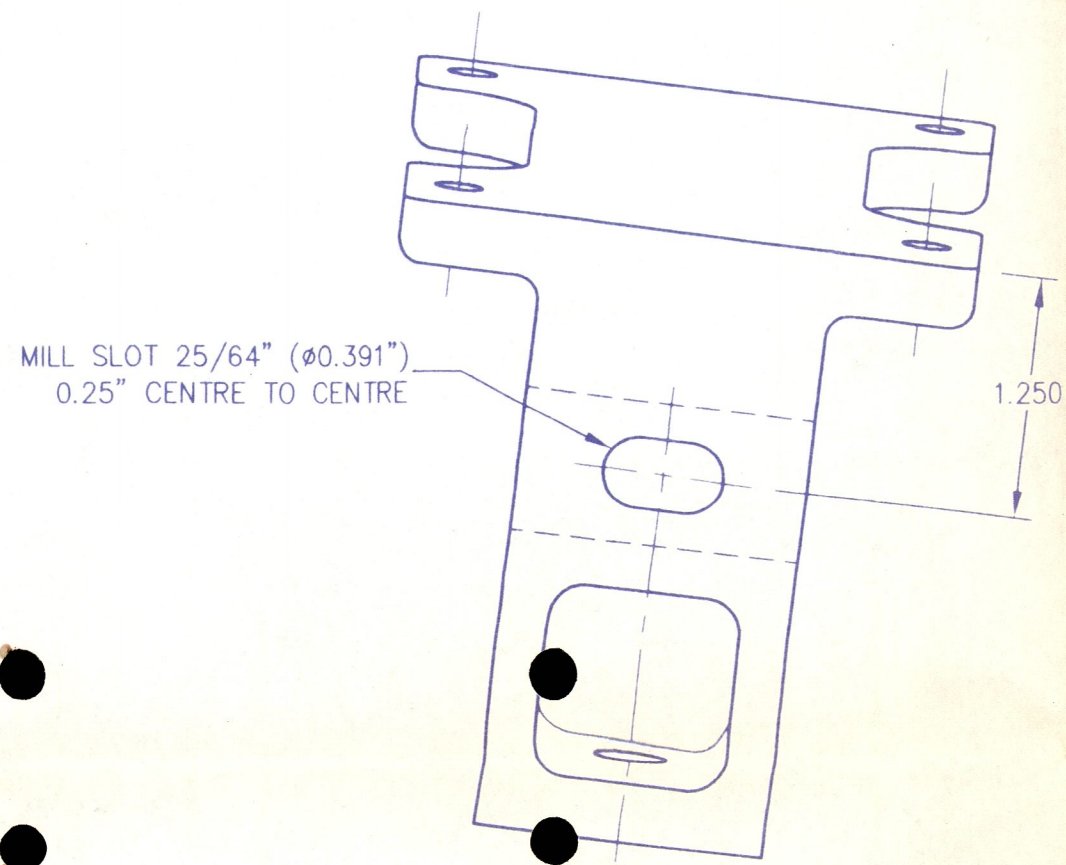
- NOTES:
- REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
 - THOROUGHLY CLEAN, EPOXY PRIME, AND PAINT PART PRIOR TO ASSEMBLY.

2	60621-01	01	FORWARD FITTING	6061-T651 ALUMINUM	QQ-A-250/11	3.0" PLATE
PART NO.		ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
QTY. LIST OF MATERIALS						
APPROVALS		DATE		<div>AERO DESIGN LTD.</div> <div>CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net</div>		
DRAWN: JEFF CLARKE		25 MAR 2004				
CHECKED: E. BURGAIN						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:				BELL 407		
DECIMALS				EXTERNAL ATTACHMENT PROVISIONS		
X.XXX ±0.010				FORWARD FITTING		
X.XX ±0.03						
X.X ±0.1						
				SCALE 1 : 1	DWG. SIZE	DWG. NO.
				SHEET 1 OF 1	A1	60621
						1

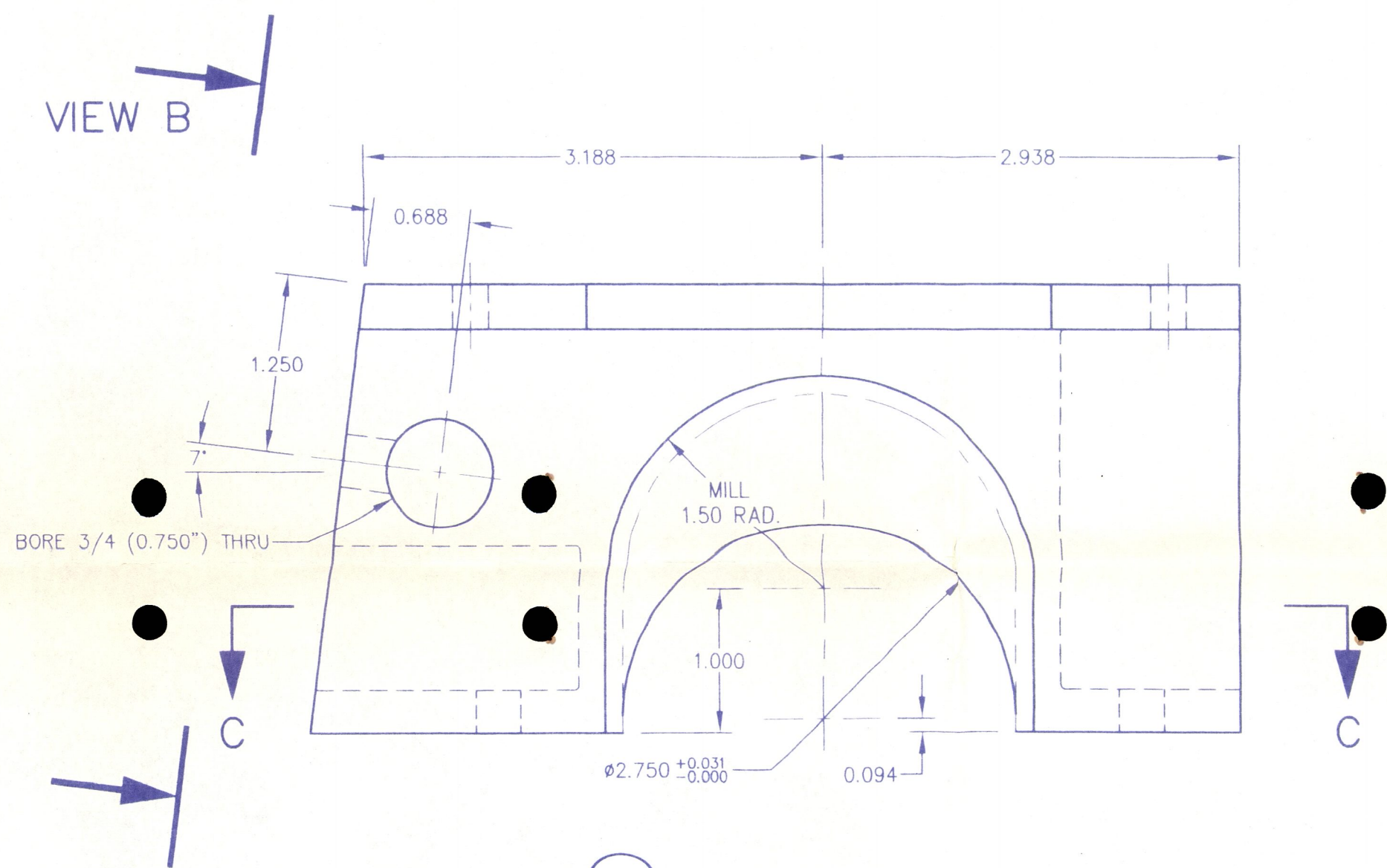
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	MANUFACTURING CHANGE: SIDE MOUNTED BARREL-NUT, BEARING DIAMETER INCREASED, FLANGE REDUCED FROM 0.50" PER ER493.03.	STF	JUN 17/02
2	ADDED REFERENCE DIMENSIONS	STF	MAY 03/04
3	MODIFIED TOP FLANGE	BJC	APR 26/05
4	ADDED 1/4" TO LENGTH OF FITTING, CHANGES FOR CNC MACHINING	BJC	FEB 28/06



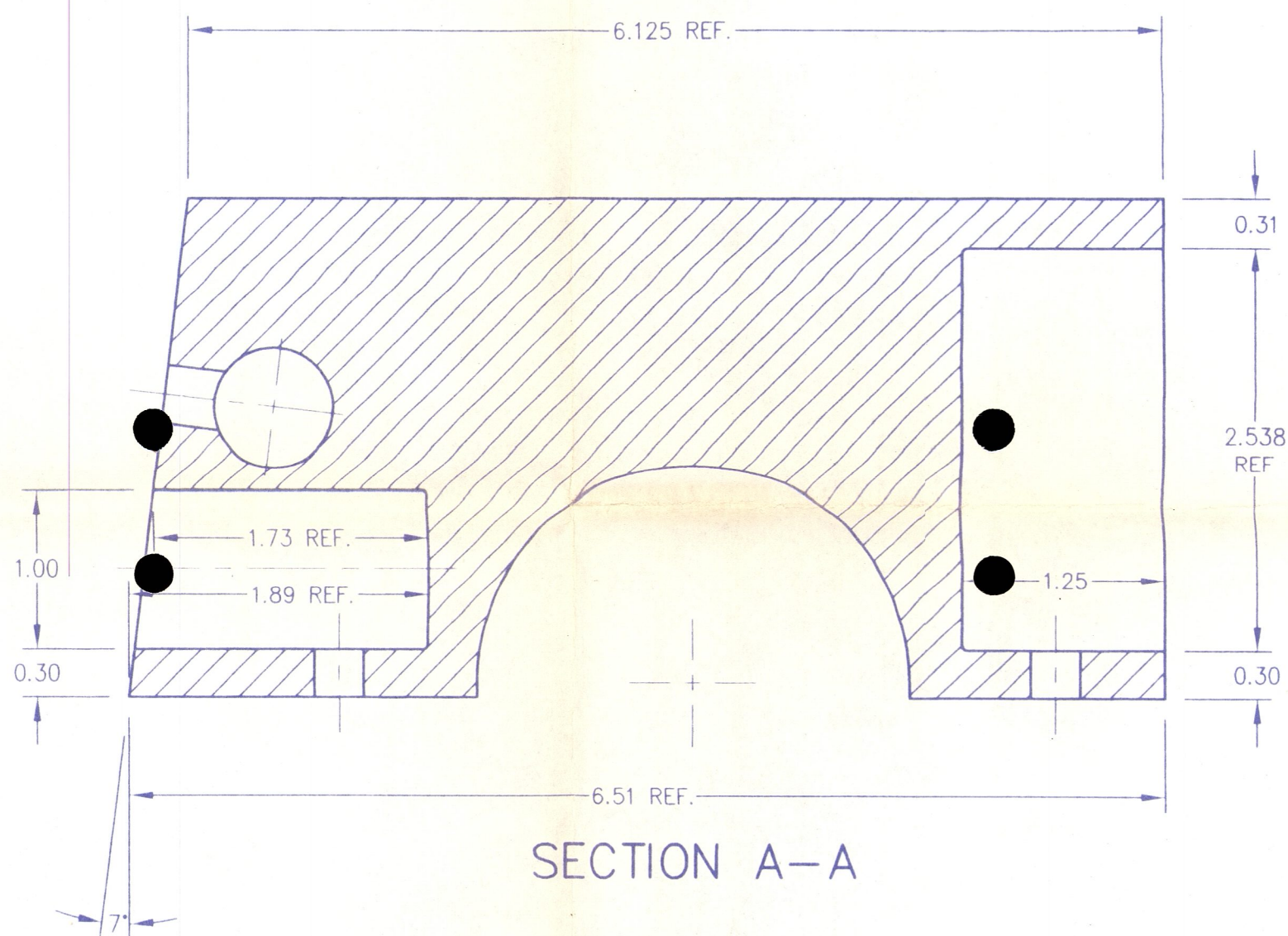
SECTION D-D



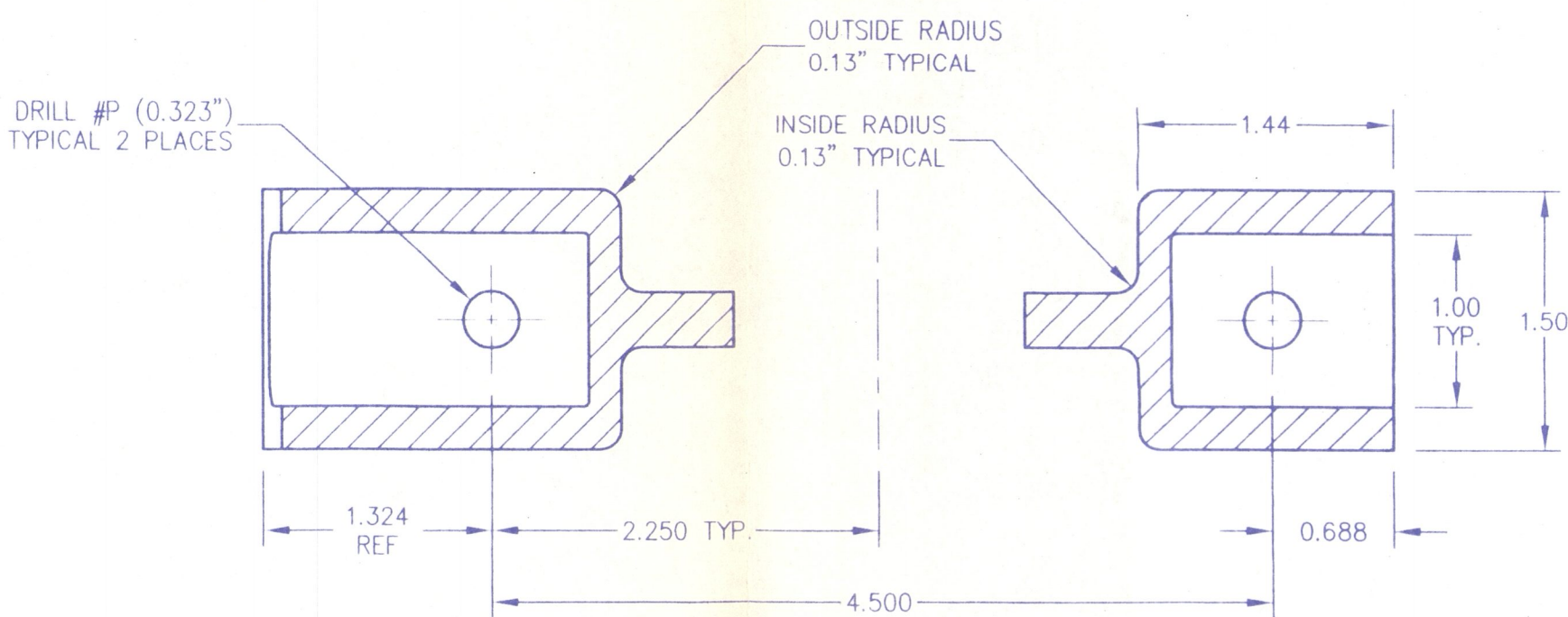
VIEW B-B



01 AFT FITTING

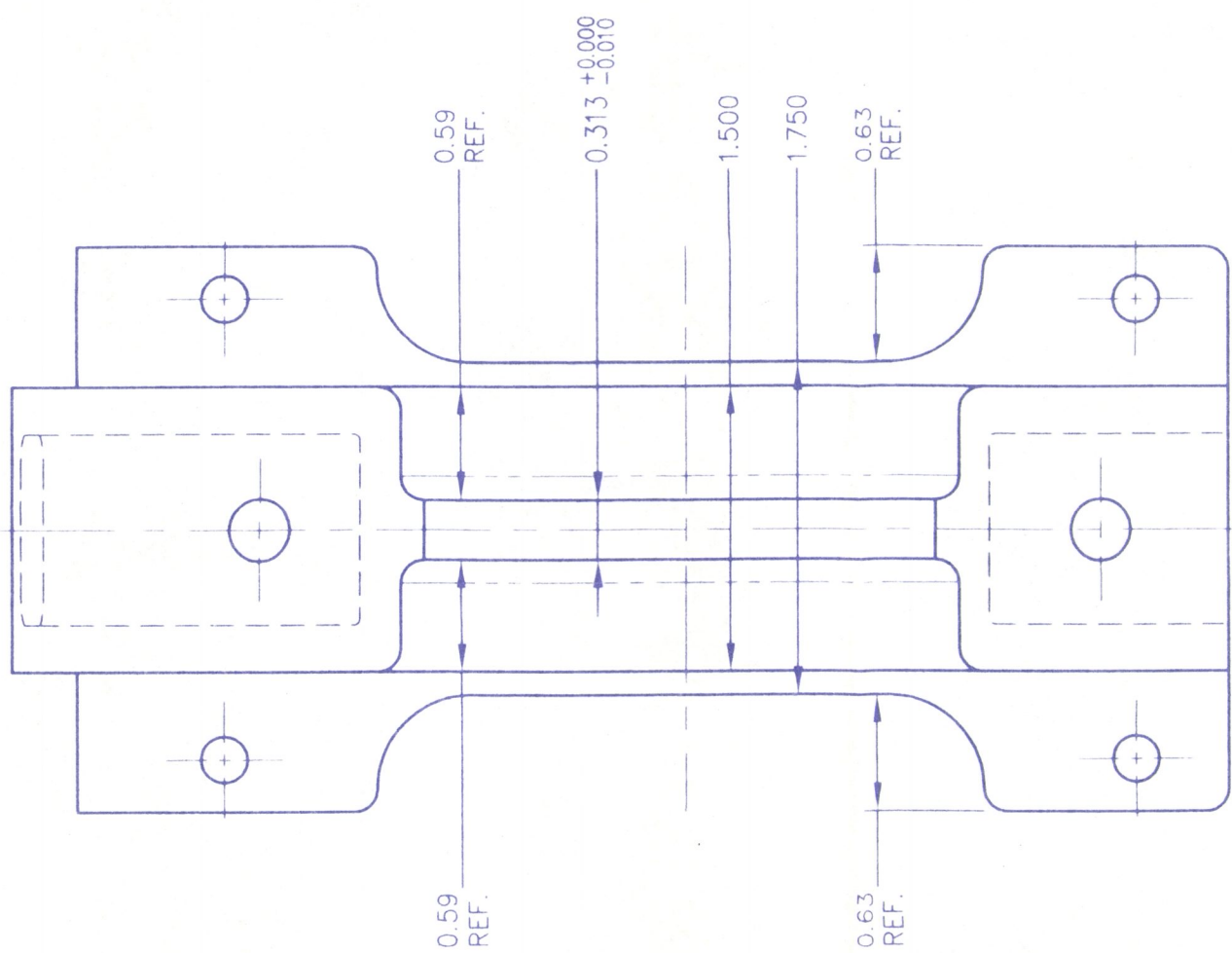
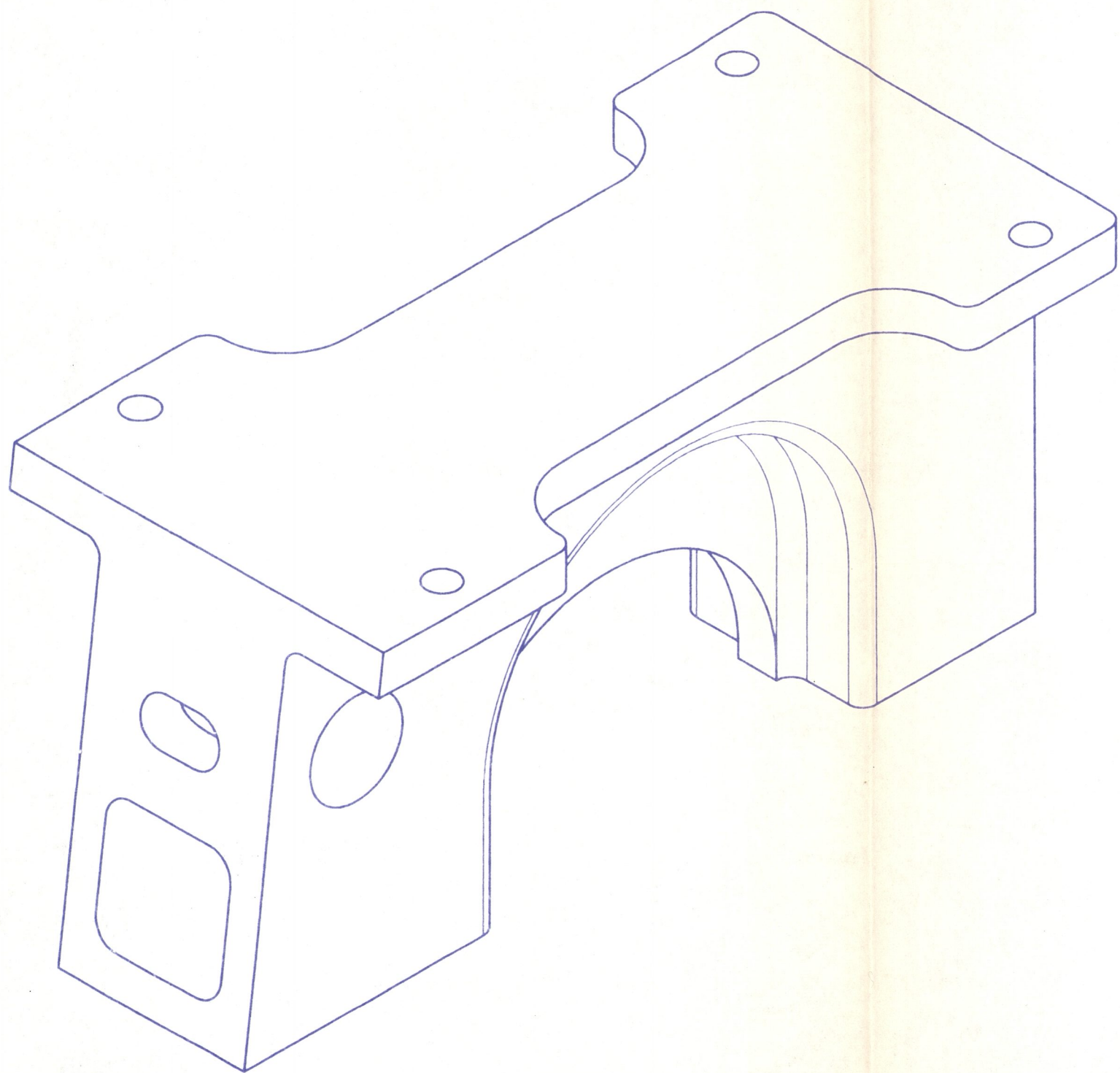


SECTION A-A



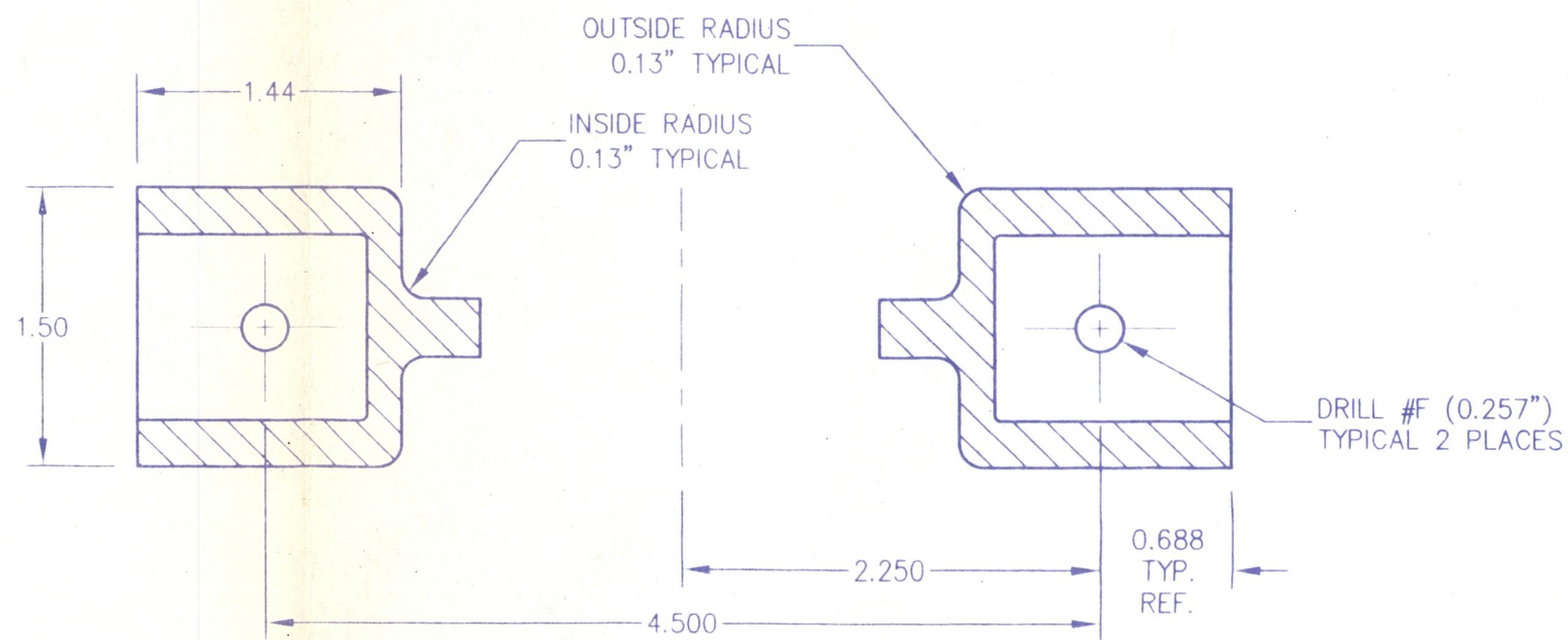
SECTION C-C

- NOTES:
1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
 2. THOROUGHLY CLEAN, EPOXY PRIME, AND PAINT PART PRIOR TO ASSEMBLY.

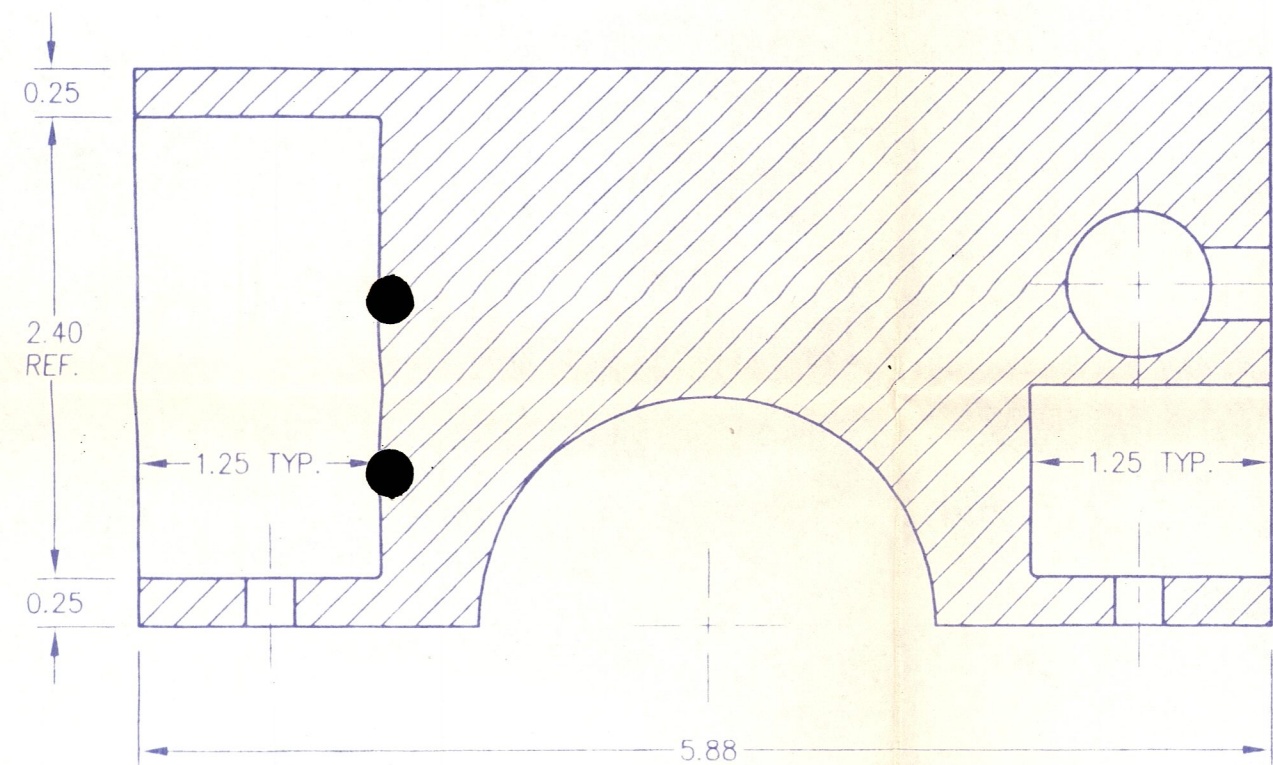
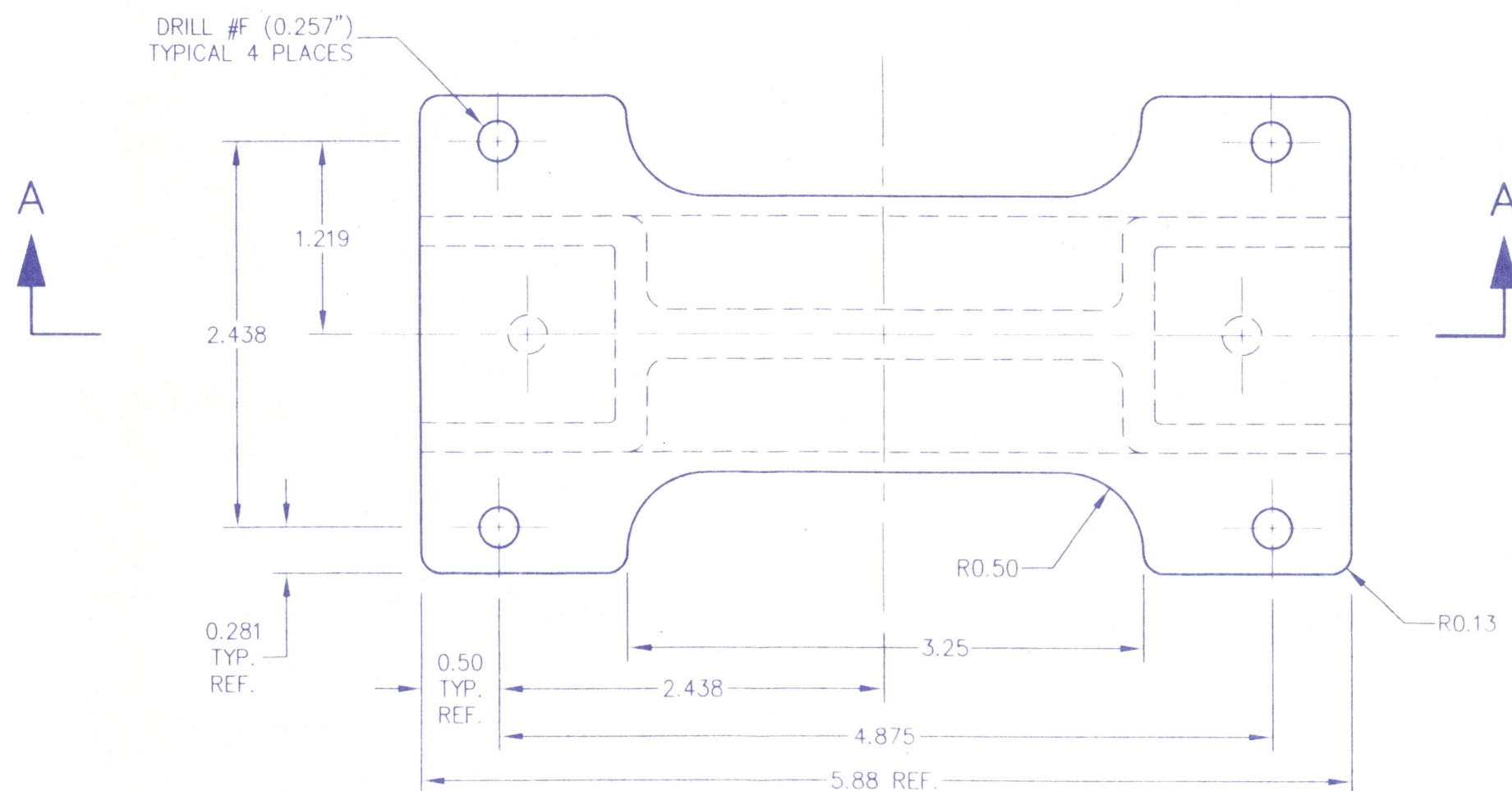


2	49312-01	01	AFT FITTING	6061-T651 ALUMINUM	QQ-A-250/11	3.0" PLATE
	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
QTY.	LIST OF MATERIALS					
APPROVALS			DATE			
DRAWN: STEVEN FAHEY			MAR 14/02			
CHECKED: E. BURGAIN			APR 24/02			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1				AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net		
BELL 206L SERIES EXTERNAL ATTACHMENT PROVISIONS AFT FITTING				SCALE 1 : 1	DWG. SIZE	DWG. NO.
SHEET 1 OF 1				A1	49312	4

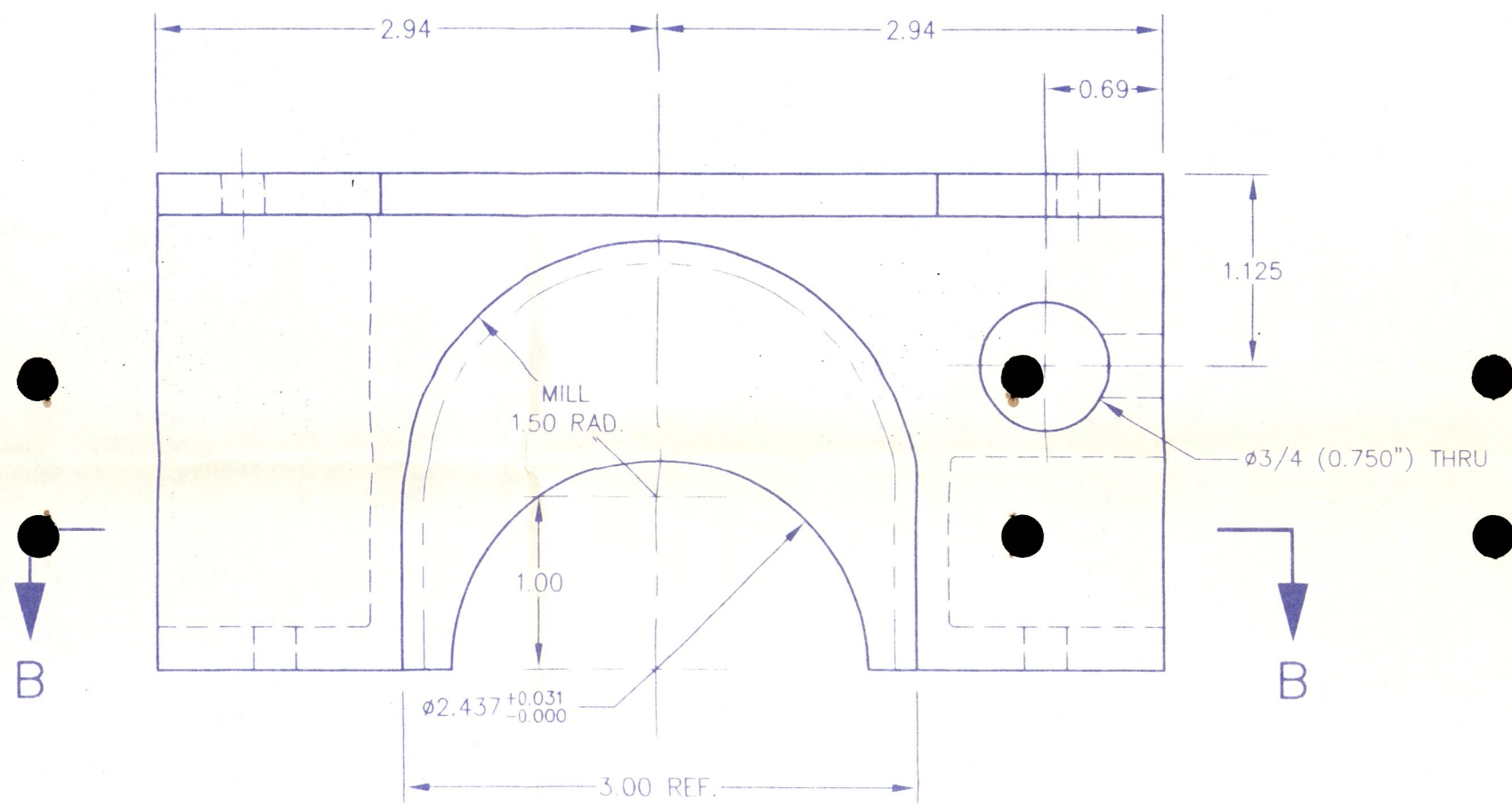
NOTICE			
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.			
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	MANUFACTURING CHANGE: SIDE MOUNTED BARREL-NUT, BEARING DIAMETER INCREASED, FLANGE REDUCED FROM 0.40" TO 0.25" PER ER493.03	STF	JUN 17/02
2	ADDED REFERENCE DIMENSIONS	STF	MAY 03/04
3	MANUFACTURING CHANGES TO ACCOMMODATE CNC MACHINING	BJC	MAY 30/05



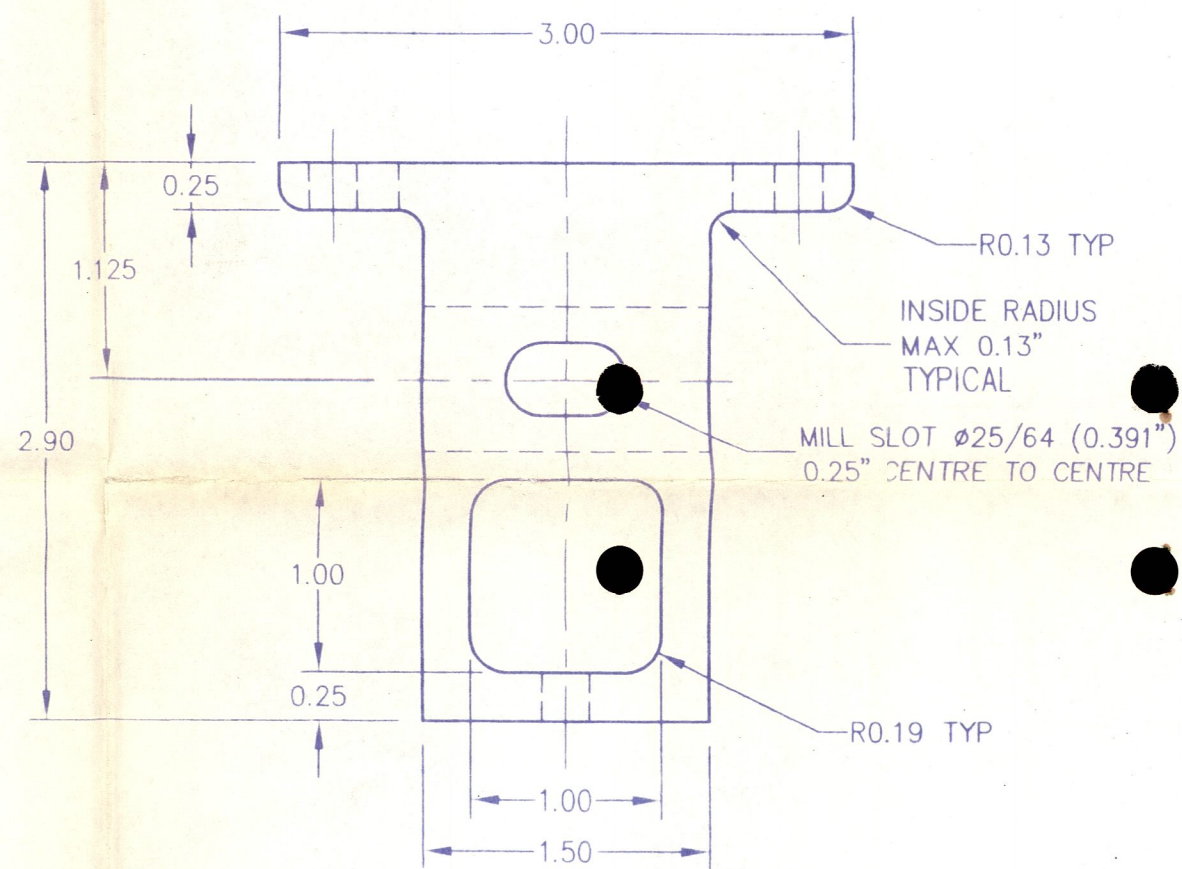
SECTION B-B



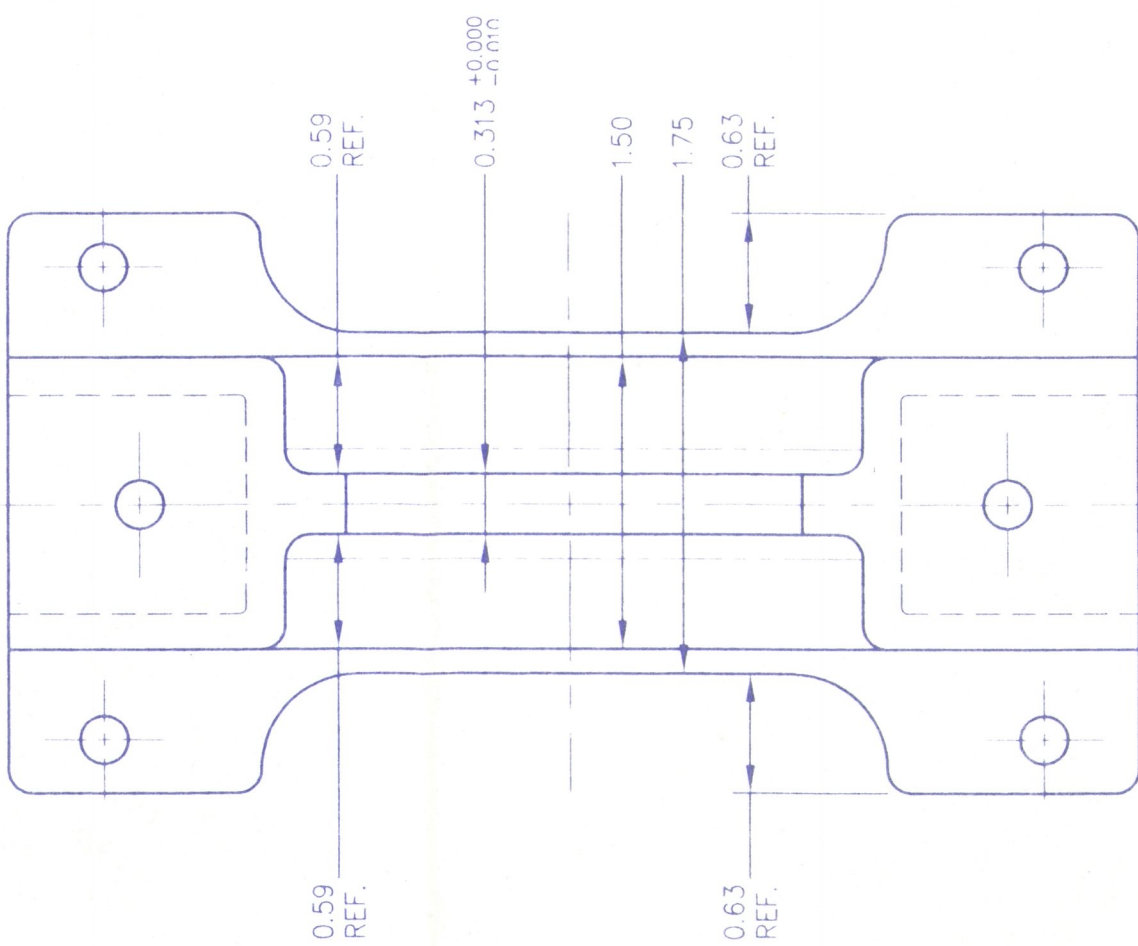
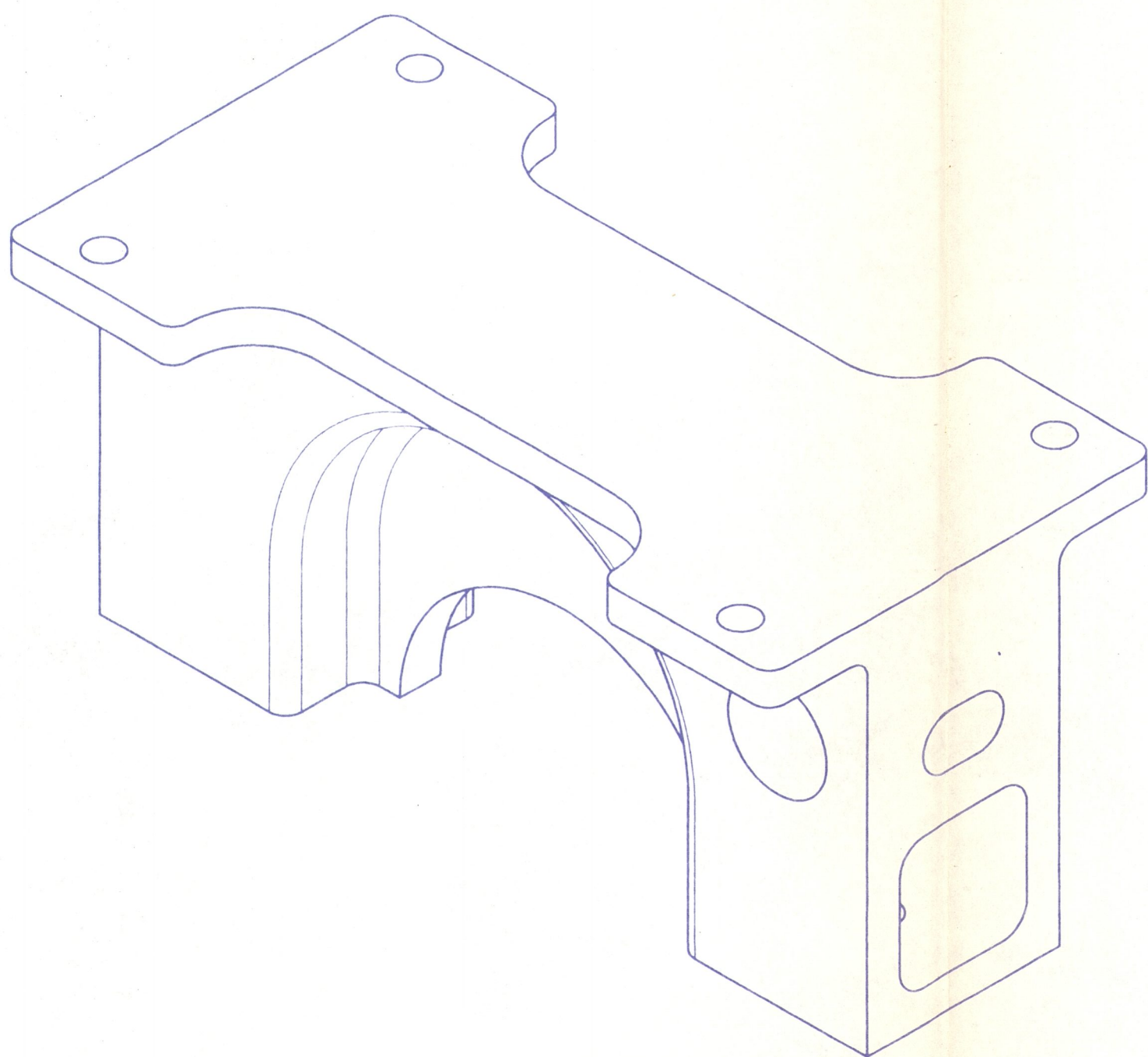
SECTION A-A



01 FORWARD FITTING

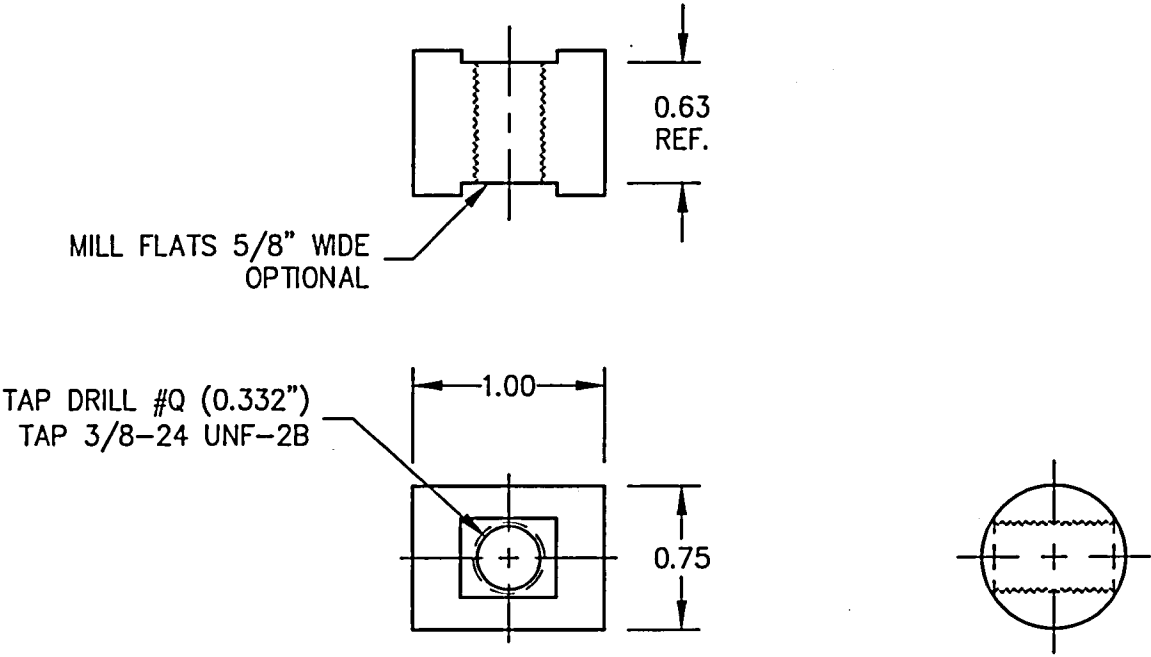


- NOTES:
1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
 2. THOROUGHLY CLEAN, EPOXY PRIME, AND PAINT PART PRIOR TO ASSEMBLY.



2	49311-01	01	FORWARD FITTING	6061-T651 ALUMINUM	QQ-A-250/11	3.0" PLATE
	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
QTY.	LIST OF MATERIALS					
APPROVALS		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net				
DATE						
DRAWN: STEVEN FAHEY		APR 24/02				
CHECKED: E. BURGAIN		APR 24/02				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		BELL 206L SERIES EXTERNAL ATTACHMENT PROVISIONS FORWARD FITTING				
SCALE 1 : 1		DWG. SIZE	DWG. NO.		REV.	
SHEET 1 OF 1		A1	49311		3	

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
49320-01	01	BARREL NUT	AISI 304 SS	MIL-S-5059	ø3/4" BAR



01 BARREL NUT

- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.

1	ENLARGED TO FIT LARGER HOLE.	STF	JUN 24/02
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE

NOTICE

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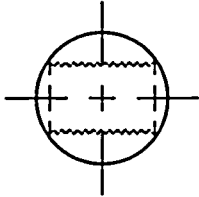
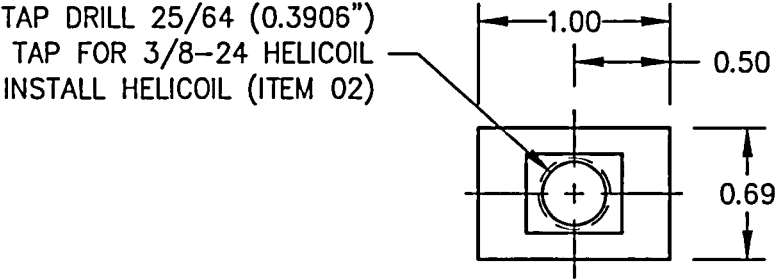
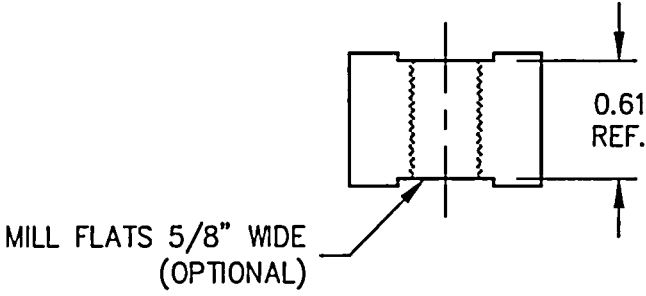
APPROVALS	DATE
DRAWN: STEVEN FAHEY	MAY 10/02
CHECKED: E. BURGOIN	MAY 10/02
STRESS:	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:

DECIMALS	ANGLES
X.XXX ±0.010	±1/2°
X.XX ±0.03	
X.X ±0.1	

<p>AERO DESIGN LTD.</p> <p>ENGINEERING CONSULTANTS</p> <p>1045 McTAVISH ROAD N.E.</p> <p>CALGARY, ALBERTA T2E 7G9</p>			
<p>BARREL NUT FABRICATION</p>			
SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	LGL	49320	1

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
60624-01	01	BARREL NUT	AISI 304 SS	MIL-S-5059	Ø11/16" BAR
3591-6CN	02	SELF-LOCKING THREAD INSERT	HELICOIL		3/8-24 UNF x 9/16" LONG



01 BARREL NUT

NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.

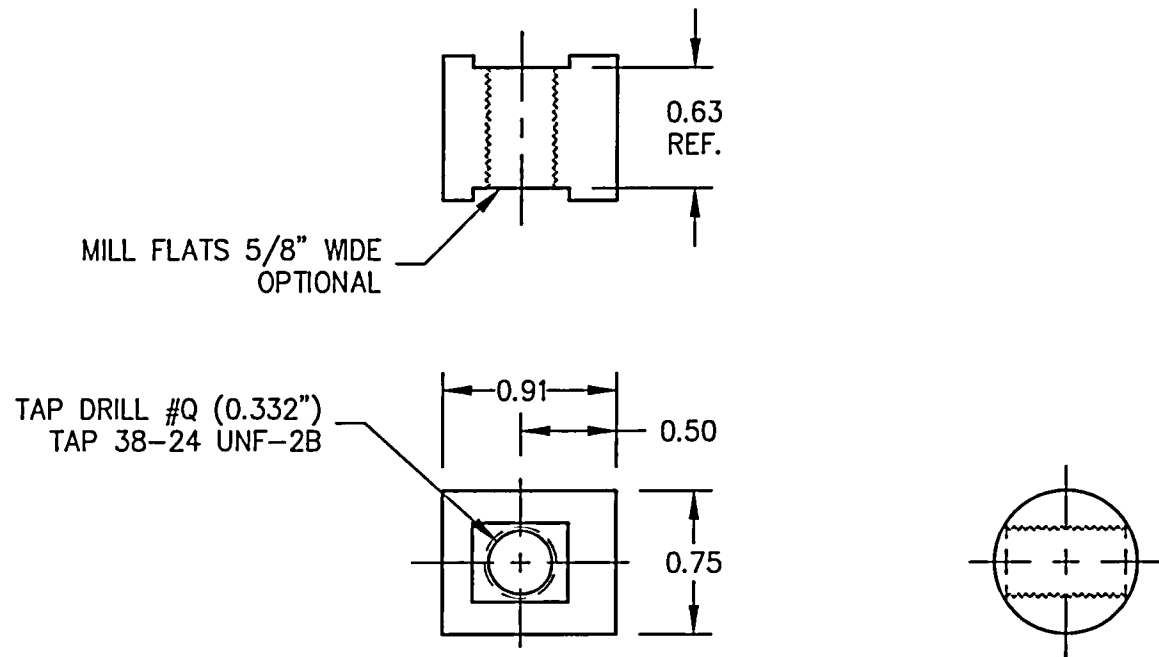
0	CREATED FROM 49320, REV. 1	BJC	MAR 29/04
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE

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APPROVALS	DATE	AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net			
DRAWN: JEFF CLARKE	29 MAR 2004				
CHECKED: E. BURGAIN					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		BELL 407 EXTERNAL ATTACHMENT PROVISIONS BARREL NUT FABRICATION			
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		A1	60624	0	

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
60622-01	01	BARREL NUT	AISI 304 SS	MIL-S-5059	ø3/4" BAR



01 BARREL NUT

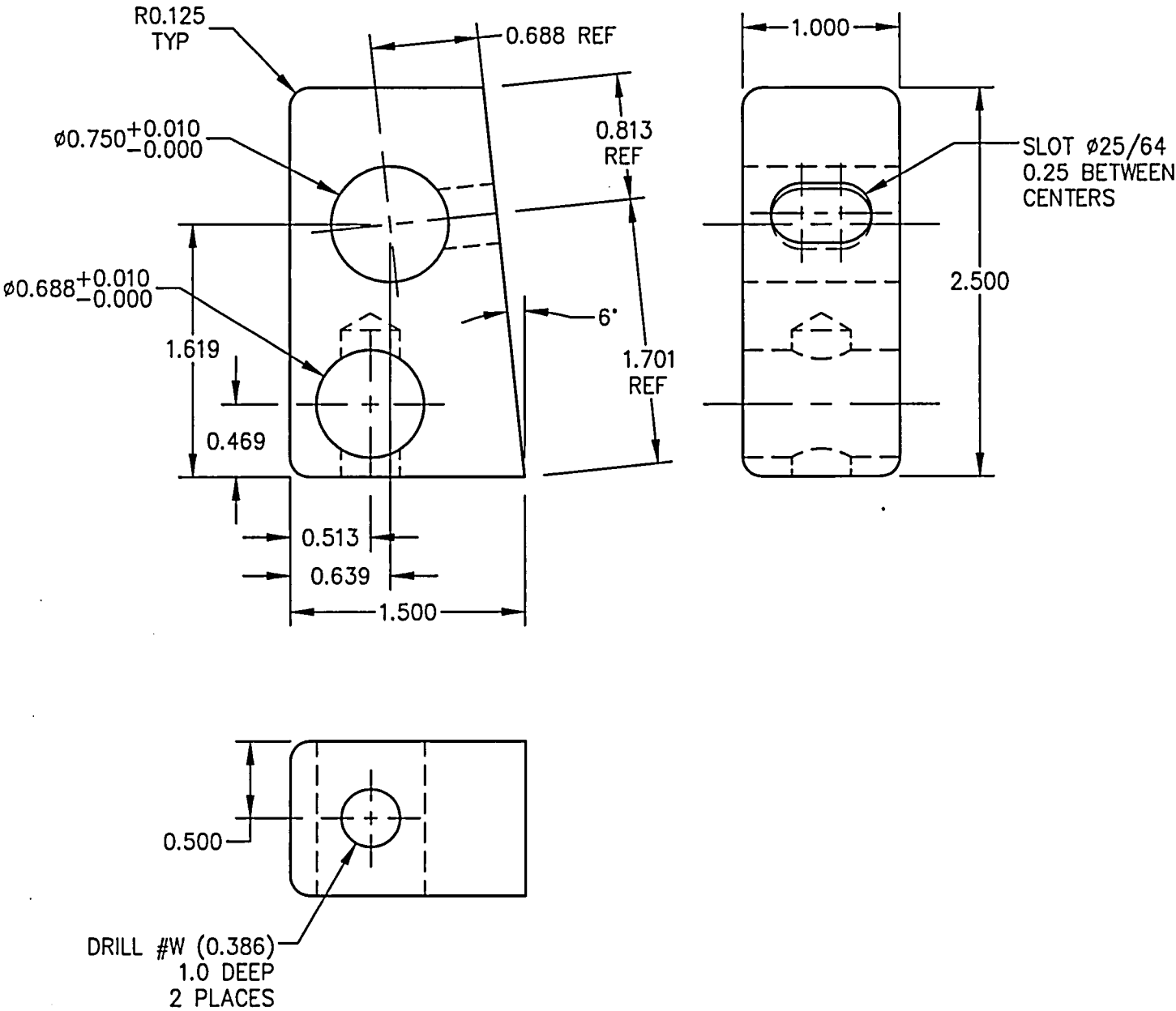
NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.

APPROVALS		DATE		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net							
DRAWN: JEFF CLARKE		29 MAR 2004									
CHECKED: E. BURGOIN											
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1				BELL 407 EXTERNAL ATTACHMENT PROVISIONS BARREL NUT FABRICATION							
				SCALE 1 : 1		DWG. SIZE		DWG. NO.		REV.	
				SHEET 1 OF 1		A1		60622		0	

0	CREATED FROM 49320, REV. 1	BJC	MAR 29/04
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE	BJC	24 MAR 04



01 BLOCK

- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
 2. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED AND PAINTED.

2	60620-01	01	BLOCK	6061-T6 ALUMINUM	QQ-A-200/8	1.0 X 2.5 RECT. BAR
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

LIST OF MATERIALS

	APPROVALS		DATE		<div>AERO DESIGN LTD.</div> <div>CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net</div>				
	DRAWN: JEFF CLARKE		24 MAR 2004						
	CHECKED: E. BURGOIN		24 MAR 2004						
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1				BELL 407 EXTERNAL ATTACHMENT PROVISIONS BLOCK FABRICATION				
					SCALE 1 : 1		DWG. SIZE	DWG. NO.	
SHEET 1 OF 1		LGL	60620		0				